## MCDOT GENERAL SPECIAL PROVISIONS

## Instructions for use of these General Special Provisions (GSP):

These GSP contain project specific specifications that do not appear in the MCDOT Supplement to the MAG Standard Specifications. The GSP are to be used as a framework for developing project special provisions. Individual specifications herein are to be reviewed and modified as required by project specific conditions. Additional special provisions will need to be written to clarify specific project conditions and requirements.

Within the table of contents and proceeding each separate specification is an explanation of when the specification is applicable (The instructions on when a section should be used is indicated in parenthesis). Select the appropriate sections for inclusion in project Special Provisions, copy and paste into your document.

Changes to the MCDOT Supplement to the MAG Standard Specifications are added periodically to these GSP for immediate implementation. These revisions are to be added to project special provisions when the project is to be advertised prior to the effective date of the next MCDOT Supplement. The changes are not to be added to project special provisions when the construction advertisement date is to occur after the anticipated publication date of the next MCDOT Supplement. The MCDOT Supplement is published annually with a target date of January 1.

Individuals preparing Special Provisions should be familiar with MCDOT Engineering Division's *A Guide For The Preparation Of Contract Specifications*, revised April 2000.

Coordinate revisions and additions to these GSP with Robert Herz. (Phone: 602-506-4760, email: rherz@mail.maricopa.gov)

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•	Section 622 Pipe Culvert (Include when pipe culvert material is to be
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•	Section 624 Temporary Pipe Culvert Installation (Use when pipe culverts
•	are required for a designed detour. Allows contractor to provide alternative
	pipe material and sizes, to obtain a minimum hydraulic capacity. The
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Location (All Projects – fill-in)
(April 1, 1999)

LOCATION OF THE WORK: This project is located: \_\_\_\_\_\_Arizona (Maricopa County).

Proposed Work (All Projects – fill-in)

PROPOSED WORK: The work consists of ... Describe in general terms the types of work involved. The description should be sufficient to indicate the various types of specialty subcontractors and suppliers needed for project completion.

Contract Time (All Projects – fill-in) (May 17, 2004)

**CONTRACT TIME**: The Contractor shall complete all project work within \_\_\_\_ calendar days beginning with the start date specified in the Notice to Proceed.

Available Informational Material: (Include when a soil boring report, cross sections or other material is available. Revise listing to accurately describe the available items. Revised 9/30/2009)

Delete the asterisk note when a geotechnical report is not made available.

**AVAILABLE INFORMATIONAL MATERIAL**: The following information can be downloaded from the Maricopa County Department of Transportation Procurement Website or can be purchased through Techniprint by calling (602) 257-0686 at least one full working day in advance.

Geotechnical Report\* Roadway Cross Sections Channel Cross Sections

\*Note: Soils information contained in the geotechnical report was obtained and used for design purposes. It is the responsibility of the Contractor to establish soils information for their bid and construction purposes.

Section 104.4 Partnering (Requested by Operations Div., Construction Admin. (5/11/99) to be included in all projects over \$750,000 construction estimate – Allowance is not to exceed \$5,000. Revised 7/10/00)

**104 SCOPE OF WORK** add the following:

**104.4 PARTNERING:** 

The County intends to encourage the foundation of a cohesive partnership with the Contractor and its principal subcontractors and suppliers. This partnership will be structured to draw on the strengths of each organization to identify and achieve reciprocal goals. The objectives are effective and efficient contract performance and completion within budget, on schedule, and in accordance with plans and specifications.

To implement this partner initiative, prior to starting of work and prior to the preconstruction conference, Contractor's management personnel and the County, through its authorized representatives, will initiate a partnering development seminar/team building workshop. Project personnel will make arrangements to determine attendees at the workshop, agenda of the workshop, duration, and location. Persons required to be in attendance will be the Engineer and key project personnel; the contractor's on-site project manager, and key project supervision personnel of both the prime and principal subcontractors and suppliers. The design engineers, FHWA, and key local government personnel will also be invited to attend as necessary.

Follow-up workshops may be held periodically throughout the duration of the contract as agreed by the Contractor and the County.

The establishment of a partnership charter on a project will not change the legal relationship of the parties to the contract, nor relieve either party from any terms of the contract.

The County will reimburse the Contractor, based upon approved invoices and documented expenses such as taxes or bond cost charges to Contractor in connection with the Item PARTNERING, an amount not to exceed the ALLOWANCE shown in the Bidding Schedule. Expenses eligible for reimbursement are direct expenses incurred in providing facilities, facilitators, supplies, and materials for the seminar/team building workshops. No labor costs or additional mark-up for profit and/or fee for Contractor will be eligible for reimbursement.

Section 105.6 Cooperation with Utilities (Use for All Projects – fill-in) (April 1, 1999)

#### **SECTION 105 CONTROL OF WORK**

## **105.6 COOPERATION WITH UTILITIES**, add the following:

The following utilities are expected to be located within the limits of this project. These utilities, along with the contact information, are listed below:

(Provide Listing: Utility name, contact name, phone number, and type of facility owned.)

Section 107.1 Laws To Be Observed (Include when the project falls within the jurisdictional limits of the Gila River Indian Community. Verify that the listed contacts are current. Added 2/1/2007)

### 107 LEGAL REGULATIONS AND RESPONSIBILITY TO PUBLIC

## **107.1 LAWS TO BE OBSERVED**, add the following:

**107.1.2 Gila River Indian Community (G.R.I.C.):** The project or a portion of the project is located within the boundaries of the Gila River Indian Community, which may subject the Contractor to the laws and regulations of the Gila River Indian Community. Contractors shall make themselves aware of any labor requirements, taxes, fees, licenses, permits or conditions that may be imposed by the Gila River Indian Community on work performed.

#### G.R.I.C. Contacts:

- Business License Cashier's Office at (520) 562-3311
- Right of Entry Permit Land Use Planning & Zoning, P.O. Box E, Sacaton, AZ 85247. Phone: (520) 562-3301.

Section 107.1 Laws To Be Observed & Section 107.2 Permits (Include when the project falls within the jurisdictional limits of the Salt River Pima-Maricopa Indian Community. Verify that the listed contacts, dates, and general information are current. Revised 1/15/2008)

#### 107 LEGAL REGULATIONS AND RESPONSIBILITY TO PUBLIC

## **107.1 LAWS TO BE OBSERVED**, add the following:

**107.1.2 Salt River Pima-Maricopa Indian Community (SRPMIC):** The project or a portion of the project is located within the boundaries of the Salt River Pima-Maricopa Indian Community, which may subject the Contractor to the laws and regulations of the Salt River Pima-Maricopa Indian Community. Contractors shall make themselves aware of any labor requirements, taxes, fees, licenses, permits or conditions that may be imposed by the Salt River Pima-Maricopa Indian Community on work performed.

The Tribal contact office for Labor relations, Permits, License, & Taxes is as follows:

Salt River Pima-Maricopa Indian Community			
10005 East Osborn Road Scottsdale, Arizona 85256			
Labor: Human Resource Department (480) 850-8096			
Taxes: Finance Department (480) 362-7493			
Business License:	Community Development Department (480) 362-7649		
Construction Permit/Haul	Engineering and Construction Services (480) 850-8922		
Permit:			
Irrigation Water Use Permit: Engineering and Construction Services (480) 850-728			
Domestic Water Use Permit:	Public Works Department (480) 850-8260		

### **107.2 PERMITS**, add the following:

#### **Jurisdictional Contacts:**

Salt River Pima-Maricopa Indian Community - Mr. Ron Moll .......... (480) 850-4777

The Contractor shall keep Mr. Ron Moll informed on all daily operations on this Project. A necessary condition n of obtaining a Construction Permit from SRPMIC is the Contractor's compliance with the SRPMIC policy on material purchasing.

#### **SRPMIC PERMIT REQUIREMENTS**

A construction permit must be obtained for the project from the Engineering and Construction Services Department. The Contractor must show evidence that the tax, business licensing, and employment preferences have been met before the construction permit is released.

Pursuant to Salt River Indian Community Ordinance No. SRO 49-78, the Contractor, together with his subcontractors, shall obtain a Business License to perform work within the Salt River Pima-Maricopa Indian Community.

Prior approval is required if a contractor obtains water from anywhere within the Community. If the water is obtained from the Community's public water system, such as a fire hydrant, the Department of Public Works must be notified (480/850-8260) and a meter installed by Public Works. Water obtained from canals or irrigation ditches requires prior approval of Water Resource Division of the Engineering and Construction Services Department (ECS) (480/850-7284). There are no private water sources available to contractors within the Community.

Pursuant to Salt River Indian Community Ordinance No. SRO-188-95, the Contractor shall contact the Community's Public Works Department for collection and haulage of solid waste.

The Community's Compliance Inspection and Project Management staff will not be available on Community recognized holidays. Unless previously authorized by the Community in writing, the Contractor will not work on Community recognized holidays as follows:

New Years Day
Martin Luther Day
Presidents Day
Memorial Day
SRPMIC Day
Independence Day
Tuesday, January 1, 2008
Monday, January 21, 2008
Monday, February 18, 2008
Monday, May 26, 2008
Friday, June 13, 2008
Friday, July 4, 2008

Labor Day Monday, September 1, 2008
Native American Day Friday, September 26, 2008
Veterans Day Tuesday, November 11, 2008

Thanksgiving Day Thursday, Friday, November 27-28, 2008 Christmas Day Wednesday, Thursday December 24,25, 2008

#### INDIAN PREFERENCE

In order to provide employment, promotion, and training for members of the Salt River Pima-Maricopa Indian Community and other Native Americans, the Contractor and all subcontractors shall comply with the following:

- A. The Contractor and all subcontractors are expected to coordinate with the Community's Human Resources Department to employ as many of the preferred applicants as possible. The Community has established a minimum goal of 30% of the total work force comprising preferred status applicants unless applicants are not available.
- B. Preferred hiring must be coordinated through the Community Human Resources Department. Human Resources will make job referrals to appropriate contractors. Persons seeking employment at the construction site must be referred to Human Resources. This procedure will enable Human Resources to monitor the employment preference requirement.
- C. The wage rates established at the pre-job conference, referenced in the following section below, shall not be altered unless agreed upon by both Contractor and the Community Human Resources Department.
- D. Contractor shall submit weekly Manpower Reports to the Community Human Resources Department; Community will provide the report forms.
- E. Contractor shall be responsible for ensuring that all subcontractors adhere to the Community Employment and Preference requirements.
- F. In the event Community is unable to fill employment positions with qualified applicants, Contractor may utilize other hiring methods.
- A. The Contractor shall contact the Community Human Resources Department to fulfill hiring needs.

- B. Contractor shall provide a list of all subcontractors to be used on the job, together with a contact person and telephone number of each firm.
- C. Contractor, together with his subcontractors, shall provide a Manpower Utilization Plan identifying the crafts and trades expected to be utilized, including any key supervisory positions or positions requiring special qualifications, ranges of pay scales for each craft and the approximate date the workers will be required on the job.

The requirement of the Contractor to comply with the Indian Preference requirements in no way relieves the Contractor from any other conditions stipulated in the Contract Documents.

## UTILIZATION OF SALT RIVER PIMA-MARICOPA INDIAN COMMUNITY MATERIALS

- A. The Contractor agrees to purchase and require its subcontractors and material suppliers to purchase from Salt River Sand and Rock, Phoenix Cement Company, and other business enterprises owned by or supplied by or which are divisions of the Community ("Community Suppliers") as designated in writing by the Community (a) sand and gravel; (b) cement; (c) asphaltic paving materials; (d) fly ash; (e) concrete; (f) landfill services; (g) masonry products; and such other goods and services which can be supplied by the Community (the "Products") in connection with the improvements to be developed on the Premises to the extent that the quantity, quality, specifications, cost and availability of the product available from Community Suppliers are equivalent to or better than those which are required by Contractor and available from other suppliers.
- B. The contracts under which the Products are purchased from the Community Suppliers shall provide equivalent or better terms and conditions, including but not limited to bonds, penalties, and enforceability, as would be available in a contract for the purchase of equivalent Products from other suppliers.
- C. If a Community Supplier fails to comply with the terms and conditions of a contract for the sale of Products entered into pursuant to this Provision and is so notified in writing by the Contractor or its subcontractor specifying lack of compliance, the Contractor's or subcontractor's obligation to purchase that Product from that Community Supplier under that contract shall cease.
- D. Any dispute arising under this Provision shall be subject to binding arbitration under the provisions of the Contract Documents.
- E. Aggregates, cement, mortar products, and pozzolan (fly ash) shall all be obtained through SRP-MIC resources. In addition to being purchased directly through Phoenix Cement Company and Salt River Sand and Rock, these materials are also incorporated into a number of other construction products. The following list

contains all contractors and suppliers that currently meet the requirements of the Community's purchasing policy with Phoenix Cement Company and Salt River Sand and Rock. Contractors shall notify all suppliers about the requirement to use SRP-MIC resources on projects at the Community prior to receiving quotes and submitting bids for projects.

## i. Aggregates (all types including sand, rock, and ABC)

1. Salt River Materials Group

## ii. Sack Products (may be purchased from several building material suppliers throughout metropolitan Phoenix)

- 1. Phoenix Cement Type I/II (LA)
- 2. Phoenix Cement Type IP (Portland Pozzolan)
- 3. Phoenix Cement Type III (Rapid Power)
- 4. Phoenix Cement SUPERMORTAR (Type S Masonry Cement)
- 5. Phoenix Cement DYNAMORTAR (Type S Masonry Cement)
- 6. Phoenix Plastic Cement
- 7. Phoenix Fly Ash (Class F Pozzolan)

## iii. Concrete Block/Brick/Pavers

- 1. Block-Lite
- 2. Natural Stone
- 3. Metro Block
- 4. Quality Block
- 5. Show Low Block
- 6. Yavapai Block
- 7. Marvel Bldg. & Masonry
- 8. L&M Building Materials

#### iv. Precast Concrete Products

- 1. Olson Precast of Arizona
- 2. Southwest Architectural Castings

## v. Ready Mix Concrete and Grout

- 1. Vulcan Materials
- 2. Hanson Aggregates
- 3. Fort McDowell Yavapai Materials
- 4. Maricopa Ready Mix
- 5. Arizona Materials
- 6. RMI Ready Mix
- 7. iMix Group

#### vi. Hot Mix Asphalt

- 1. Vulcan Materials
- 2. Hanson Aggregates

## vii. Stucco (Sack Products or Site Mix Application)

- 1. Great Western Building Materials
- 2. Atko Building Materials
- 3. In-Cide Technologies

Section 107.2 Permits (Include when permits are required from entities other than MCDOT. Revised 11/05/01)

#### SECTION 107 LEGAL REGULATIONS AND RESPONSIBILITY TO PUBLIC

**107.2 PERMITS**, add the following:

(Provide information to Bidders concerning permit requirements for partnering towns, cities, ADOT, or other permitting entities. List the agency, agency contact and project specific permit requirements including permit fees that are required based on prior coordination. If MCDOT has obtained the permit, indicate that MCDOT has obtained the permit and provide a copy of the permit in the Contract Documents.)

Section 107.2.1 (Include if project <u>is</u> subject to AZPDES requirements. Use for all projects that may cause *disturbance of one or more acres* of land during construction. Revised 12/20/2007)

**107.2.1 AZPDES (NPDES) Construction General Permit Requirements**, add the following:

This project is subject to the Arizona Pollutant Discharge Elimination System (AZPDES) general permit requirements for construction sites under the Arizona Department of Environmental Quality (ADEQ), the AZPDES Construction General Permit. The Contractor shall be responsible for obtaining applicable permits and compliance with permit requirements.

Section 107.2.1 (Include if project <u>is not</u> subject to AZPDES requirements. Revised 5/18/2005)

**107.2.1 AZPDES (NPDES) Construction General Permit Requirements**, add the following:

This project is NOT subject to the Arizona Pollutant Discharge Elimination System (AZPDES) general permit requirements for construction sites under the Arizona Department of Environmental Quality (ADEQ), the AZPDES Construction General Permit.

Section 107.2.1 (Include when the project is located within  $\frac{1}{4}$  mile of an impaired or unique water. Added 5/18/2005)

Additional instructions: Identify in the first sentence if an impaired or unique water has been identified.

**107.2.1 AZPDES (NPDES) Construction General Permit Requirements**, add the following:

This project site is located within 1/4 mile of a listed [impaired or unique] water and shall comply with the special requirements for Discharging into Impaired or Unique Receiving Waters. The Storm Water Pollution Prevention Plan (SWPPP) must be submitted with the Notice of Intent (NOI). Within 32 business days of receipt, Arizona Department of Environmental Quality (ADEQ) will notify the operator whether:

- 1) it is acceptable to proceed under the general permit;
- 2) the SWPPP needs revisions; or
- 3) there is cause for eligibility denial. If notification is not received in this timeframe, the operator may assume coverage under this permit.

To prevent potential permitting delays, the contractor is encouraged to prepare and submit the NOI and SWPPP to ADEQ upon receipt of the proposal acceptance letter from Maricopa County Department of Transportation. "Minimum Stormwater Control Measures for Construction Projects Adjacent to Impaired or Unique Waters" is included as an Appendix to these Special Provisions. Additional information may be obtained from the ADEQ website:

http://www.ev.state.az.us/environ/water/permits/stormwater.html

## [Include the following as an appendix of the Contract Documents/Special Provisions.]

## APPENDIX A – Minimum Stormwater Control Measures for Construction Projects Adjacent to Impaired or Unique Waters

## Monitoring Program Requirement for Impaired or Unique Waters

Due to the proximity of the construction project, or a portion of the project, to an impaired (303(d) listed waters) or unique water (A.A.C. R18-11-112), the SWPPP must describe the specific monitoring activities that will be conducted to determine if the BMPs and pollution controls implemented for this project are effective in protecting the watercourse from pollutants associated with construction activities (As required in Part I.D.5 or Part I.D.6 of the permit). At minimum, monitoring activities for projects near impaired or unique water should consist of visual observations (photography) of the effectiveness of BMPs at reducing pollutants to the watercourse, and frequent site inspections (written evaluation). However, if visual observations and frequent inspections are insufficient to maintain the existing conditions and water quality of the receiving water, ADEQ may require testing of stormwater at selected discharge points in order to determine the extent of pollutants contributed by your construction activities.

ADEQ recommends that site inspections for projects near impaired or unique waters are conducted as follows:

Inspect and evaluate the effectiveness of sediment and erosion control measures on a daily basis. Inspect and evaluate the effectiveness of all other BMPs weekly, before rain is predicted, and within 24 hours after a 0.25" storm event.

## **BMPs for Impaired or Unique Waters**

As specified in Part I.D.5 (impaired waters) or Part I.D.6 (unique waters) of the permit, the SWPPP must identify BMPs that prevent or minimize the discharge of pollutants from construction activities and ensure that no degradation of the receiving water will occur. ADEQ has determined that the BMPs that follow are appropriate to implement and may be necessary to protect the biological, physical, and chemical integrity of the adjacent surface water:

#### Construction Entrances and Exits

Construction entrances and exits must be built using a bottom layer of filter fabric, covered by either coarse aggregate or large rock (approximately 3" in size) or an equivalent structural track-out device adequate to shake dirt loose from vehicles leaving the site. Additional measures must be taken if necessary to prevent vehicle track-out of dirt to the street. Any track-out to the street must be swept up daily. Construction entrances and exits must be permanently stabilized at the end of construction.

## Soil Stockpiles

Topsoil stockpiles, excavation spoils, and any other sedimentary piles must be covered with a tarp, and contained by silt fence or other structural measure downslope of the pile at the end of every work day. Stockpiles and spoils must be placed as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within the floodplain, stockpiles and spoils must also be placed above the floodplain.

## Up-slope Areas (Soil and Slope Stabilization)

The areas disturbed by construction that are located up-slope of the watercourse must be stabilized along contour lines at the toe of the slope by silt fence, vegetative cover, or other slope stabilization measure. All drainage paths draining to the watercourse must be stabilized. Stabilization of these areas must be maintained throughout construction and until final stabilization is achieved.

## Construction Material and Equipment Storage Areas

Construction materials and equipment must be stored as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within the floodplain, construction materials and equipment must also be stored above the floodplain. Construction materials that contain toxic substances that may be washed away by rainfall must be covered to protect these materials from precipitation, and elevated above-ground to prevent the runoff of pollutants.

Good housekeeping procedures must be used with any chemicals stored on site. Secondary containment must be installed around any chemical storage areas.

Equipment storage areas must be contained using a protective structural BMP down gradient from the storage area. All unused construction materials must be removed from the construction site upon completion of the project.

## Waste Management

A designated area for collection of construction wastes and trash must be identified and used. Waste collection areas must be located as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within the floodplain, waste collection areas must also be located above the floodplain. The waste collection areas must be contained within a protective structural BMP to capture runoff. All dumpsters on the site must be covered to minimize contact with rainfall. Secondary containment must be provided around dumpsters to capture leakage. All waste materials must be removed from the construction site upon completion of the project.

## Vehicle and Equipment Maintenance

Vehicle and equipment maintenance areas must be located as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within the floodplain, vehicle and equipment maintenance areas must also be located above the floodplain. Any on-site vehicle and equipment maintenance areas must be contained within a protective structural BMP to capture leaks and spills. On-site maintenance areas must be lined with a strong, impervious material that will contain petroleum hydrocarbons and withstand mechanical stress due to vehicle traffic.

Vehicle or equipment break-downs that require repair at other locations on the site must be performed using drip pans or absorbent material to contain liquids. Maintenance of leaking vehicles or equipment must be performed immediately. Maintenance wastes must be promptly cleaned up, adequately contained, and properly disposed.

Vehicle or equipment washing areas must be located above the floodplain and as far as possible away from the watercourse and other drainage ways. Washing areas must be designed to contain wash water (lined) and prevent runoff (enclosed). No soap, solvents, or petroleum are allowed for washing equipment or vehicles on site. No steam cleaning of equipment or vehicles is allowed on site. All vehicle and equipment maintenance and washing areas must be removed from the construction site upon completion of the project.

## Concrete Wash-out Area(s)

A designated area for concrete truck washing must be identified and used. The concrete wash-out area must be located as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within

the floodplain, the concrete wash-out area must also be located above the floodplain. The washout area must be contained by constructing a temporary subsurface pit or by using impervious structural barriers to contain concrete waste while it hardens. The wash-out area must be lined with an impervious material to hold wash water while it evaporates. The wash-out area must be built with adequate capacity to hold concrete wastes and potential rainfall, and prevent overtopping and runoff.

Concrete transit mixers must be cleaned in the designated wash-out area only. Only concrete from the mixer truck chutes should be washed into the wash-out area. No other vehicles should be washed in the concrete wash-out area. Concrete wastes must be properly disposed off site upon completion of the project. All materials used to construct the temporary wash-out area must be removed from the construction site following construction. Ground disturbance at the wash-out area must be permanently stabilized at the end of construction.

## Concrete Handling

Materials and equipment used for mixing and pouring concrete must be stored as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within the floodplain, concrete materials and equipment must also be stored above the floodplain. Materials that may be washed away in rainfall must be covered to protect these materials from precipitation and stored above-ground to prevent the runoff of pollutants. Avoid mixing excess amounts of fresh concrete on site to minimize wastes. Excess concrete must be disposed in designated areas only. Runoff of wash water from washing and finishing concrete must be controlled by directing water to a contained area for storage and evaporation.

Apply concrete curing compounds during dry weather to prevent contaminants from washing away in stormwater runoff. Curing compounds must be applied carefully to prevent drift and runoff of toxic substances. Apply curing compounds close to the surface to minimize drift. Apply curing compounds carefully to prevent overspray. Cure water from concrete curing activities must be contained and properly handled as liquid waste.

Residue from grinding operations should be vacuumed and properly disposed. Saw cutting residue must be removed from the surface to prevent it from washing away in stormwater. Slurry residue must be contained and properly disposed as liquid waste. Minimize drift of dust and blast material from blasting operations by working close to the surface. Waste water from blasting activity must be contained and properly disposed.

## Pavement Construction/Asphalt Handling

Paving materials and equipment must be stored as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within the floodplain, paving materials and equipment must also be stored above the floodplain. Paving materials and equipment must be stored to prevent the runoff of pollutants in stormwater. Asphalt and sealants must be applied during dry weather to prevent contaminants from washing away in stormwater runoff. Spoils from existing roadways must be stockpiled above the floodplain and as far as possible away from the watercourse.

Use only non-toxic substances (no soaps) to coat asphalt transport trucks and asphalt spreading equipment. Drips and leaks from paving machines and equipment must be promptly cleaned up and properly disposed. Paving machines and equipment must be parked over drip pans or absorbent material to contain drips and leaks between uses.

If paving involves asphaltic concrete (AC), prevent sand or gravel placed over new asphalt from washing away in stormwater. Vacuum or sweep loose sand and gravel from the pavement and properly dispose the wastes. During seal application and sweeping operations, contain petroleum or petroleum-covered aggregate and properly dispose to prevent runoff of pollutants in stormwater.

## • Bridge Construction Controls / Water Crossing Controls

Protective structural BMPs must be provided at the intersection of a watercourse and a roadway during bridge construction and other road development. BMPs must not be installed in the watercourse or in a manner that would cause them to be washed in to the watercourse. Soil adjacent to the watercourse must be temporarily stabilized along contours throughout construction and until permanent stabilization practices are installed. Stabilize bridge entrances to prevent sediment transport during construction.

Materials and equipment used for road or bridge construction must be stored as far as possible away from the watercourse and other drainage ways. Drip pans must be used under all vehicles and equipment temporarily parked near the watercourse or on the bridge in between uses. Restrict construction traffic from crossing the watercourse without a bridge. Prevent motorized vehicles from entering the watercourse in areas outside the work zone. Collect and properly dispose any waste materials at the end of each work day.

## Sanitary Waste Facilities

Provide a sufficient number of portable toilets on the site as necessary for construction personnel. Portable toilets must be located as far as possible away from the watercourse and other drainage ways. Unless the entire project site is located within the floodplain, portable toilets must also be located above the floodplain. Portable toilets must be secured to prevent overturning if there is any risk

for high winds. Portable toilets must be maintained in good operating condition and regularly serviced to prevent overflow. Use only licensed sanitary and septic waste haulers for service.

## Water Line Flushing (Potable Water Management)

Potable water from flushing and testing new water lines or utility lines must be contained and prevented from discharging to a watercourse or other drainage areas. Potable water from flushing activities must be collected and allowed to evaporate.

Section 107.2.2 Compliance with Maricopa County MS4 Stormwater Regulation (Include if project is subject to AZPDES Permit and is within the designated unincorporated Maricopa County urban area. Add Compliance with Maricopa County MS4 Stormwater Regulation to the bidding schedule as pay item 107.02010. Added 11/19/2009)

Section 107.2 PERMITS, add the following:

## 107.2.2 Compliance with Maricopa County MS4 Stormwater Regulation:

This project is subject to the Maricopa County Stormwater Quality Management and Discharge Control Regulation. The Contractor shall be responsible for all activities associated with obtaining permit approvals and payment of fees for Pre-Construction, Construction, and Post-Construction activities. Such activities include but are not limited to the Pre-Construction Application, Plan Review, Pre-Construction Site Inspection, Site inspections and re-inspections, Post-Construction Plan Review, and Post-Construction Site Inspection. Permit requirements and related information are available from the following internet website: www.maricopa.gov/Stormwater

Payment for Compliance with Maricopa County MS4 Stormwater Regulation will be made at the Contract Lump Sum Price. Payment shall be full compensation for performing all activities and fees associated with the Pre-Construction Application, Plan Review, Pre-Construction Site Inspection, Site inspections and re-inspections, Post-Construction Plan Review, and Post-Construction Site Inspection that are not directly included within other pay items. Contractor will be compensated for this contract item at a rate of 50% of the contract lump sum amount with the first progress payment. The remaining 50% of the contract amount will be paid with the final project payment.

Section 107.2.2 Environmental Mitigation Measures (Include on all Federal Aid projects unless otherwise directed. Add to the bidding schedule item 107.02100 *Environmental Mitigation Compliance*. Revised 8/17/2009)

Adjust the section number 107.2.2 when needed to avoid duplication.

**107.2 PERMITS**, add the following new section:

## 107.2.2 Environmental Mitigation Measures:

The Contractor shall adhere to all terms and conditions, and requirements contained in the Memorandum issued by the Arizona Department of Transportation's Environmental Planning Group. Documents related to the Environmental Mitigation Measures are located in an Appendix to these Special Provisions.

During project construction, MCDOT Environmental Planning Section shall be notified at (602) 506-8068 of any proposed changes in scope of work and/or work to be added outside the defined project limits, for evaluation of potential environmental impacts.

Payment for Environmental Mitigation Compliance will be made at the Contract Lump Sum Price. Payment shall be full compensation for performing all activities associated with fulfilling the environmental mitigation measures that are not directly included within other pay items. Contractor will be compensated for this contract item at a rate of 15% of the contract lump sum with the first progress payment. The remaining 85% of the contract amount will be pro-rated over the entire length of the project.

[Include all Memorandum Related Documents within an appendix of the Contract Documents/Special Provisions.]

Section 107.2.2 Corps of Engineers Section 404 Permit (Include if project is subject to 404 Permit requirements and qualifies for the NATIONWIDE PERMIT NUMBER 14. Add 404 Permit Compliance to the bidding schedule as pay item 107.02201. Added 10/27/2009)

Adjust the section number 107.2.2 when needed to avoid duplication.

**Section 107.2 PERMITS**, add the following:

#### 107.2.2 CORPS OF ENGINEERS SECTION 404 PERMIT:

The Contractor shall adhere to all Permit terms and conditions of Nationwide Permit Number 14 pursuant to Section 404 of the Clean Water Act. **Include the follow sentence when it is applicable** [The loss of waters of the United States does not exceed 1/10 acre therefore pre-construction notification is not required.]

During project construction, MCDOT Environmental Planning Section shall be notified at (602) 506-8068 of any proposed changes in scope of work and/or work to be added outside the defined project limits, for evaluation of potential environmental impacts.

Payment for 404 Permit Compliance will be made at the Contract Lump Sum Price. Payment shall be full compensation for performing all activities associated with fulfilling 404 Permit Compliance that are not directly included within other pay items. Contractor will be compensated for this contract item at a rate of 15% of the contract lump sum

amount with the first progress payment. The remaining 85% of the contract amount will be pro-rated over the entire length of the project.

Nationwide Permit Number 14 and related documents are located in Appendix A to these Special Provisions.

[Include Nationwide Permit Number 14 and all related documents within Appendix A of the Contract Special Provisions. Adjust Appendix letter as needed. Nationwide Permit Number 14 is available at:

http://www.azdot.gov/highways/EPG/EPG\_common/Docs/WaterQuality/stand\_alone\_nationwide\_permits/NWP14\_2007.doc ]

Section 107.2.2 Corps of Engineers Section 404 Permit (Include if project is subject to an individual 404 Permit. Add 404 Permit Compliance to the bidding schedule as pay item 107.02200. Revised 10/27/2009)

Adjust the section number 107.2.2 when needed to avoid duplication.

**Section 107.2 PERMITS**, add the following:

#### 107.2.2 CORPS OF ENGINEERS SECTION 404 PERMIT:

The Contractor shall adhere to all Permit terms and conditions, including 401 Certification conditions issued by the Arizona Department of Environmental Quality. The Contractor shall prepare draft copies of all required correspondence and electronically forward them to the Engineer for review and signature; the Contractor will be provided copies of all signed Permit correspondence.

Include the following paragraph only when the 404 Permit requires marking or staking of the 404 permitted work area. [MCDOT will provide initial staking of the boundaries of the 404 permitted work area. The Contractor shall protect, maintain, and augment the boundary markers as needed to insure that the boundary is clearly marked for the duration of the project.]

During project construction, MCDOT Environmental Planning Section shall be notified at (602) 506-8068 of any proposed changes in scope of work and/or work to be added outside the defined project limits, for evaluation of potential environmental impacts.

Payment for 404 Permit Compliance will be made at the Contract Lump Sum Price. Payment shall be full compensation for performing all activities associated with fulfilling 404 Permit Compliance that are not directly included within other pay items. Contractor will be compensated for this contract item at a rate of 15% of the contract lump sum amount with the first progress payment. The remaining 85% of the contract amount will be pro-rated over the entire length of the project.

Documents related to the Section 404 Permit are located in Appendix A to these Special Provisions.

[Include all 404 Related Documents within Appendix A of the Contract Special Provisions. Adjust Appendix letter as needed.]

Section 107.4 Archaeological Reports (Include when an archaeologically sensitive site is located in or near the project work site as directed by MCDOT. Added 4/13/2005)

## **107.4 ARCHAEOLOGICAL REPORTS**, add the following:

An archaeological report for this project will be made available to the Contractor on a need to know basis. The Contractor shall conduct operations in a manner that will protect sensitive sites in fulfillment of ARS 41-844 and ARS 41-865 as amended.

Section 107.5 Safety, Health And Sanitation Provisions (Include when the project has separate and distinct work areas as may occur for JOC projects or when separate PM-10 projects are combined into a single bid package. Added 4/7/2005)

## 107.5 SAFETY, HEALTH AND SANITATION PROVISIONS, add the following:

The Contractor shall provide and maintain portable toilet facilities in each area of work. Portable toilet facilities shall be cleaned not less than once weekly. The associated costs of this requirement shall be incidental to the project.

Section 108.9 Failure to Complete On Time (Include with Job Order Contract special provisions. Added 2/14/2006)

#### SECTION 108 COMMENCEMENT, PROSECUTION AND PROGRESS:

#### **108.9 FAILURE TO COMPLETE ON TIME**, add the following:

The liquidated damages provisions of section 108.9 apply to this and each work assignment of the Job Order Contract. The original work assignment amount shall be used in the column labeled "Original Contract Amount" of Table 108-1 to determine the Daily Charges.

Section 111 Engineer's Office Facilities (Include if Type II Engineer's Office Facilities is not required. Choose appropriate sentence. Revised June 29, 2001)

#### **SECTION 111 ENGINEER'S OFFICE FACILITIES:**

#### 111.1 DESCRIPTION:

Type I Engineer Office Facilities will be required for this project.

Engineer Office Facilities will not be required for this project.

Section 201 Clearing and Grubbing (Include on PM-10 Projects to limit the amount of disturbed area. Revised 4/7/2005)

#### **SECTION 201 CLEARING AND GRUBBING:**

#### 201.3 Construction Methods:

Modify the first sentence by deleting the phrase "or to a line 10 feet outside the edge of the surfaced area, whichever is greater,". The intent of this change is to minimize the amount of disturbed area.

Section 210 Borrow Excavation (Include when a specific borrow site is designated for project use and no other borrow sources will be used. Revised August 6, 2002)

#### **SECTION 210 BORROW EXCAVATION**

#### 210.4 MEASUREMENT

The first paragraph of Section 210.4 is revised to read:

Quantities will be computed by the average end area method.

Section 210 Borrow Excavation (Include for borrow projects when a specific borrow site is <u>NOT</u> designated for project use. Revised 8/18/2009)

The geotechnical design shall address the required quality of imported material and raise the formula value of 62 to match the existing soil parameters.

#### SECTION 210 BORROW EXCAVATION

## **210.2 IMPORTED BORROW**, add the following:

When the percentage of the Minus 200 material is greater than 30, the PI for the soil shall be at least 5 and at the same time in compliance with the X value requirement. The allowable value of X in the equation X = (Minus 200) + 2.83 (PI) is revised to not exceed 62. [Replace the value of 62 with the revised allowable value based on pavement design parameters for the existing project soils. Leave out the last sentence when the value of 62 is not increased.]

## **210.4 MEASUREMENT**, is revised to read:

Quantities of borrow will NOT be measured.

### **210.5 PAYMENT,** is revised to read:

No separate payment will be made for Borrow Excavation. All required borrow shall be included in the price paid for Fill Construction.

Section 211 Fill Construction (Include for borrow projects when a specific borrow site is <u>NOT</u> designated for project use. Revised August 12, 2002)

#### **SECTION 211 FILL CONSTRUCTION**

#### **211.5 MEASUREMENT**, add the following:

Fill Construction will be computed by the average end area method. Measurement will extend from the existing ground surface (at time of bid) to the in-place compacted roadway embankment surfaces constructed to the limits defined by the Project Plans or as directed by the Engineer. No adjustment to measured fill construction shall be made based on changes in the ground surface resulting from clearing and grubbing activities or ground compaction. All roadway embankment construction will be measured complete-in-place.

#### **211.6 PAYMENT**, add the following:

Payment for Fill Construction shall include all costs associated with acquiring, hauling and placing embankment material. Roadway embankment includes acceptable materials obtained from roadway excavation, channel excavation (retention basins) and from borrow. No separate payment will be made for imported borrow.

Section 211 Fill Construction (Include when fill material is to be generated from a designated borrow site or from channel excavation. Delete references to "Borrow Excavation" or "Channel Excavation" when it does not apply. Revised 2/9/2005)

#### **SECTION 211 FILL CONSTRUCTION**

## **211.6 PAYMENT**, is revised to read:

No direct payment will be made for Fill Construction; payment for all such work is included in the payment made for Roadway Excavation, Borrow Excavation, or Channel Excavation.

Section 221 Gabion Construction (Include when gabion construction is required. Revised Aug 6, 2002)

Part 200 add the following new Section:

#### **SECTION 221 GABION CONSTRUCTION**

#### 221.1 DESCRIPTION:

The work under this section shall consist of furnishing all materials, equipment, labor, and incidentals required to construct metallic-coated steel wire gabion mattresses at the locations and to the line and grade shown on the plans.

#### 221.2 MATERIALS:

The material used for gabion fill shall be clean, hard, well-graded rock. The rock size for 12" thick gabion mattresses shall be from 4" to 8" with  $D_{50} = 6$ ". Placement of stone filling shall not exceed a 12" vertical drop above the gabion mattress.

Rock shall be sound and durable, free from clay or shale seams, cracks or other structural defects. The bulk specific gravity (SSD) shall be determined in accordance with the requirements of AASHTO T-85 and shall be a minimum of 2.4. Rock may be rounded stones. Rock shall have a least dimension not less than one-third of its greatest dimension and a gradation in reasonable conformity with that shown herein. Control of the gradation will be by visual inspection.

The source and acceptability of the stone shall be submitted to the Engineer for approval. If testing is required, suitable sample of stone shall be taken in the presence of the Engineer at least 25 days in advance of the time when its use is expected to begin. The approval of a sample from a particular pit or quarry site shall not be construed as constituting the approval of all material taken from that site.

Gabion basket units shall be of non-raveling construction and fabricated from a double twist by twisting each pair of wires through three half turns developing the appearance of a triple twist per ASTM A975. The double twist mesh shall be manufactured from zinc-5% Al coated steel wire conforming to ASTM A856 Zinc-5% Aluminum-Mishmetal Alloy-Coated Carbon Steel Wire. The nominal diameter of the wire shall be 0.0866 inches for gabion mattresses and 0.120 inches for gabion baskets. The metallic-coated steel wire shall have a zinc-5% Al coating with at least 275 g/m² per DIN 1548, as manufactured by Maccaferri Gabions, Inc. (GalMac® wire) or approved equal. All gabion diaphragms and frame wires shall equal or exceed the requirements for Style 3 in ASTM A975. The mesh opening shall be hexagonal in shape and uniform in size measuring not more than 60 mm (2-½ inches) by 80 mm (3-¼ inches) for gabion mattresses. Selvedge or perimeter basket frame wire shall be of a heavier gauge than the mesh wire with a diameter of 0.015 inches after the zinc-5% Al coating. Lacing and connecting wire shall meet the same specifications as wire used in the gabion body

except that its diameter shall be 0.091 inches (US gauge 13) after zinc-5% Al coating. The use of alternate wire fasteners shall be permitted in lieu of tie wire providing the alternate fastener produces a four (4) wire selvedge joint with a strength of 1,400 lbs per linear foot while remaining in a locked and closed condition. Properly formed interlocking fasteners shall be spaced from 4 inches to 6 inches and have a minimum 1 square inch inside area to properly confine the required selvedge wires. The interlocking wire fastener shall meet material specification ASTM A-764, Finish 2, Class 1, Type 3. All of the above wire diameters are subject to tolerance limit of 0.004 inches in accordance with ASTM A641.

Bedding material shall be used under and behind the gabion baskets. Bedding material shall be clean and durable, and free from clay, shale, or organic material. Two layers of bedding material shall be used, Type I and Type II, conforming to the following gradations:

#### GRADATION FOR GRAVEL BEDDING

	Percent Passing by Weight	
Standard Sieve Size	Type I	Type II
3 inches	-	90 to 100
1-1/2 inches	-	-
3/4 inch	-	20 to 90
3/8 inch	100	-
#4	95 to 100	0 to 20
#6	45 to 80	-
#50	10 to 30	-
#100	2 to 10	-
#200	0 to 2	0 to 3

A sample of each type of bedding material shall be provided to the Engineer for approval along with a sieve analysis of a representative sample of each type of bedding material.

The thickness of the gravel bedding shall be 4 inches for both Type I and Type II. Type II bedding shall be placed on top of Type I bedding.

Geotextile filter fabric shall be used behind and under the bedding material and shall be a non-woven fabric consisting only of long-chain polymeric filaments such as polypropylene or polyester formed into a stable network such that the filaments retain their relative position with each other. The fabric shall be inert to commonly encountered chemicals that adversely affect or alter its physical properties. The physical requirements for the geotextile fabric shall meet the following minimum average roll values:

<u>PROPERTY</u>	<u>REQUIREMENT</u>	TEST METHOD
Grab tensile strength, lbs	200	ASTM D 4632

Grab elongation at break, %	45 min., 115 max	ASTM D 4632
Puncture strength, psi	80	<b>ASTM D 3787</b>
Burst strength, lbs	475	ASTM D 3786
Trapezoidal tear strength, lbs	50	ASTM D 4533
Permittivity, cm/sec <sup>-1</sup>	0.48 maximum	ASTM D 4491
Apparent opening, US Std. sieve size	150-200	ASTM D 4751
UV stability, %	70	ASTM D 4355

Minimum average roll values represent the average test results for a lot in the weaker direction when sampled according to ASTM D 4354 and tested according to the rest method specified above.

The identification, packaging, handling, and storage of the geotextile fabric shall be in accordance with ASTM D 4873. Fabric rolls shall be furnished with suitable wrapping for protection against moisture and extended ultraviolet exposure prior to placement. Each roll shall be labeled or tagged to provide product identification sufficient to determine the product type, manufacturer, quantity, lot number, roll number, date of manufacture, shipping date, and the project number and name to which it is assigned. Rolls will be stored on the site or at another identified storage location in a manner that protects them from the elements. If stored outdoors, they shall be elevated and protected with a waterproof, light-colored, opaque cover. At no time shall the fabric be exposed to sunlight for a period exceeding 14 days.

#### 221.3 ASSEMBLING AND PLACING:

The gabion bed subgrade shall be excavated to the width, line, and grade shown on the plans. The gabions shall be founded on this bed and laid to the lines and dimensions required.

Excavation for toe or cut-off walls shall be made to the neat lines of the wall.

Gabions shall be fabricated in such a manner that the sides, ends, lid, and diaphragms can be assembled at the construction site into rectangular units of the specified sizes. Gabions are to be of single unit construction. The base, ends, and sides shall either be woven into a single unit or one edge, or shall be connected to the base section of the unit in such a manner that strength and flexibility at the point of connection is at least equal to that of the mesh.

Gabion mattress dimensions shall conform to sizes as follows:

<u>DIMENSIONS (meter)</u>	NO. CELLS	CAPACITY (CY)
2 x 1 x 0.3	2	0.8
3 x 1 x 0.3	3	1.2
4 x 1 x 0.3	4	1.6

<u>Tolerances</u>: All gabion dimensions shall be within a tolerance limit of ±5% of the manufacturer's stated sizes.

The Contractor shall submit for review by the Engineer, shop drawings prepared by a Professional Engineer registered in the state of Arizona for the gabion layout at the locations shown in the plans. Said shop drawings will be based on the layout shown on the plans and shall include, but not be limited to plan and sections, basket sizes, and locations.

Where the length of gabion exceeds its horizontal width, the gabion is to be equally divided into cells by diaphragms of the same mesh and gauge as the body of the gabions. The length of the cells shall not exceed the horizontal width of the gabion. The gabion shall be furnished with the necessary diaphragms secured in proper position on the base section in such a manner that no additional tying at this juncture will be necessary.

All perimeter edges of gabions are to be securely selvedged or bound so that the joints formed by tying the selvedges have at least the same strength as the body of the mesh.

Gabions shall be placed to conform with the project plan details. Stone shall be placed in close contact in the unit so that maximum fill is obtained. The units may be filled by machine with sufficient handwork to accomplish requirements of this specification; however the stone filling shall not exceed a 12-inch vertical drop above the gabion basket. The exposed face or faces shall be hand-placed using stones to prevent bulging of the gabion cell and to improve appearance. Each gabion basket cell shall be filled in three lifts.

Two connecting tie wires shall be placed between each lift in each cell. Care shall be taken to protect the vertical panels and diaphragms from being bent during filing operations.

The last lift of stone in each cell shall be level with the top of the gabion in order to properly close the lid and provide an even surface for the next course.

All gabion units shall be tied together; each to its neighbor along all contacting edges in order to form a continuous connecting structure.

Empty gabions staked on filled gabions shall be laced to the filled gabion at the front, side, and back.

Filter fabric shall be placed in the manner and at the locations shown on the project plans. The surface to receive the fabric shall be free of obstructions, depressions, and debris. The filter fabric shall be loosely laid and not placed in a stretched condition.

The strips shall be placed to provide a minimum 24-inch overlap for each joint. On horizontal joints, the uphill strip shall overlap the downhill strip. On vertical joints, the upstream strip shall overlap the downstream strip.

The bedding material shall be carefully placed on the filter fabric in such a manner as not to damage the fabric. If, in the opinion, of the Engineer, the fabric is damaged or displaced to the extent that it cannot function as intended, the Contractor shall remove the bedding material, regrade the area if necessary, and replace the filter fabric.

#### 221.4 MEASUREMENT:

Gabion riprap shall be measured by the cubic yard by computing the volume of the rock-filled wire baskets used.

#### **221.5 PAYMENT:**

The accepted quantities of gabion riprap, measured as provided above, will be paid for at the contract unit price, which price shall be full compensation for the work, complete in place, including excavation, preparing the ground area and furnishing and installing the rock, bedding, fabric, and metal items, complete in place.

Section 223 Reinforced Slope Construction (Specification was used for Project TT191 Vineyard Avenue/143rd Avenue from Estrella Parkway to Indian Springs Road. Review to insure the specification matches project requirements. Revised March 14, 2005)

Part 200 add the following new Section:

## **SECTION 223 REINFORCED SLOPE CONSTRUCTION**

The work under this section shall consist of designing, furnishing, and installing a mechanically stabilized embankment (geogrid) system per manufacturer's recommendations for the areas designated on the construction plans, to obtain the lines and grades as shown on the plans. All special materials required for the reinforced slope construction are included in this pay item.

## 223.1 SELECTION AND ACCEPTABILITY OF REINFORCEMENT SYSTEM:

The Contractor shall select a slope reinforcement system subject to review and approval by the Engineer. The Contractor shall specify at the preconstruction conference the system proposed for the reinforced slope construction. No later than two weeks after the preconstruction conference and at least four (4) weeks prior to installation of the slope reinforcement system, the Contractor shall submit to the Engineer for review and approval design calculations and installation drawings. The design calculations and installation drawings shall be signed and sealed by an Arizona

Registered Professional Engineer. The installation drawings shall show the proposed location of all geogrid material, the geogrids types, widths, lengths, orientation, spacing, total lengths required, and connection details as applicable. The Contractor shall also detail the method he will use to place, spread, and compact the backfill and method to hold geogrids securely in place during adverse construction conditions. The Contractor shall have the submittal revised and resubmitted, as necessary to obtain approval.

#### 223.2 DEFINITIONS:

- (A) Geogrid: A polymer plastic formed into a very open, grid-like structure with large apertures fabricated for use as soil reinforcement.
- **(B)** Uniaxial Grid: A geogrid, which has been manufactured with high tensile strength and modulus in one direction only.
- **(C)** Biaxial Grid: A geogrid, which has been manufactured with high tensile strength and modulus in two directions, along the roll length and across the roll width.
- **(D)** Direction of Reinforcement: Refers to the orientation that the geogrid is used, along the roll for uniaxial geogrid and either along or across the roll for biaxial geogrid.
- (E) MD: Machine direction.
- **(F)** XD: Cross machine direction.

#### 223.3 QUALIFICATION OF THE MANUFACTURER:

The manufacturer shall provide documentation of at least five (5) years experience in successful installations of their product. The proposed reinforcement material shall have been used on at least five (5) similar projects. The proposed material may be an improved product of that used on the earlier installations. References listing Owner, Engineer, and Contractor for these projects shall be submitted to the Engineer.

## **223.4 MATERIALS:**

Materials shall have long term design strength and shall be resistant to ultraviolet degradation and all forms of biological or chemical degradation normally encountered in the material being reinforced. The materials shall be designed for a minimum life of 75 years. Durability requirements shall be capable of withstanding direct exposure to sunlight for 60 days with no measurable deterioration, as measured according to ASTM D 4355. The Engineer shall require submittal of certification that the selected material meets these requirements.

Documentation substantiating the durability and life of the material shall be submitted to the Engineer for approval.

#### 223.5 DESIGN GUIDELINES:

The design method and reinforced design strengths used by the Contractor shall be in general conformance with the FHWA Publication FHWA-NHI-00-043 "Mechanically Stabilized Earth Walls and Reinforced Soil Slopes Design & Construction Guidelines" (March 2001).

Mechanically stabilized earth slopes shall be designed for slope stability with a factor of safety  $\geq$  1.5. Mechanically stabilized slopes shall be self-supporting under the action of its own weight and any externally applied forces for both wet and dry conditions.

In the absence of product specific chemical durability test results, the factor of safety for chemical degradation shall be taken as 2.0.

#### 223.6 CONSTRUCTION:

The Contractor shall obtain Engineer approval prior to commencing installation of the slope reinforcement system. The Contractor shall be responsible for installing the slope reinforcement system in accordance with the manufacturer's recommendations. The Contractor shall not begin placement of the system reinforcement elements (geogrids) until a qualified representative of the manufacturer is present at the beginning of the placement. A qualified and experienced representative of the manufacturer shall be on site, for a minimum of two days at the start of installation, to advise the Contractor and the Engineer in the proper construction/installation techniques. Thereafter, the representative shall be available on an as needed basis.

Foundation soil shall be excavated to the lines and grades shown on the installation drawings. Over excavated areas shall be filled with compacted backfill material. As a minimum, foundation soil shall be proof rolled prior to backfill and geogrid placement.

Geogrid shall be laid at the proper elevation and orientation as shown on the installation drawings. Correct orientation (roll direction) of the geogrid shall be verified by the Contractor.

Construction procedures shall be accomplished in a manner that will prevent damage to the geogrid or movement of the geogrid within the fill. Backfill shall be placed, spread, and compacted in a manner to minimize the development of wrinkles in and/or movement of the geogrid. Construction equipment shall not be operated on the geogrids in a manner that would cause displacing of the fill or damage to the geogrid.

All backfill material used in the construction shall comply with the manufacturer's specifications.

The Contractor at no additional cost to the County shall replace any slope reinforcement element damaged during installation

#### **223.7 PAYMENT:**

Payment for Reinforced Slope Protection shall be made at the contract lump sum price. Payment shall be full compensation for the design and installation of the Reinforced Slope Protection, complete in place, including, but not limited to, geogrids and all special materials that may be required for the reinforced slope areas.

Section 230 Dust Palliative Application (Include on small construction projects subject to AZPDES permits for stabilization of disturbed areas where other stabilization methods such as landscaping, hydro seeding, and rock surfacing are not practical. Show limits of stabilization on typical sections. Pay for as Item 230.01000 Acrylic Copolymer Topical Dust Palliative. Revised 8/18/2009)

## **SECTION 230 DUST PALLIATIVE APPLICATION**

## **230.2 MATERIALS**, add the following:

The product type shall be Acrylic Copolymer with a dilution rate of 9:1.

## 230.5 APPLICATION, add the following:

The application Rate shall be 0.12 gallons of undiluted concentrate per square yard of surface area.

## **230.8 MEASUREMENT**, add the following:

Topical Dust Palliative measurements will be the tons of undiluted concentrate used. No measurement or separate payment will be made for the surface area covered with Topical Dust Palliative.

Section 231 Engineering Geocomposite (This specification was used for a geocomposite wall drainage system. This specification is not to be used unless revised to comply with current specification requirements. Removed from the MCDOT Supplement in 2005 due to its deficiencies.)

Part 200 add the following new Section:

#### **SECTION 231 ENGINEERING GEOCOMPOSITE**

**231.1 DESCRIPTION:** The work under this section shall consist of installing a wall drainage system consisting of a geocomposite material and PVC drains as shown on the plans.

The Geocomposite shall consist of a supporting structure of drainage core material and a geotextile filter fabric permanently bonded to both sides of the core material.

The geocomposite shall be resistant to commonly encountered chemicals and hydrocarbons, and resistant to ultraviolet exposure.

The drainage core material shall consist of a preformed, stable, polymer plastic material with a cuspated, nippled, or geonet structure. The drainage core shall provide support for and shall be bonded to the geotextile filter fabric at intervals not exceeding 1½ inches in any direction. Its preformed structure shall permit free water flow through the core. The core shall have at least 12 inch<sup>2</sup> per square yard of flat area in contact with the geotextile fabric to support the fabric. The core material shall additionally conform to the following physical requirements:

PROPERTY	<u>REQUIREMENT</u>	TEST METHOD
Thickness with Fabric	0.23 inch *	<b>ASTM D1777</b>
Compressive Strength	minimum 6000 psf.	<b>ASTM D1621</b>
Transmissivity with Gradient=1.0	minimum 4.0 gal/min./ft.width	<b>ASTM D4716</b>
and Normal Stress= 3.000 psf	· ·	

\*Min.- Minimum average roll value, i.e., the average test result for a lot shall meet or exceed the minimum values listed when sampled and tested according to the specified test method.

Geocomposite edges shall be covered with a fabric flap to prevent intrusion of backfill material into the core. Flaps shall either be firmly attached to the fabric or overlaps on loose sides shall be a minimum of 4 inches.

The geotextile filter fabric shall be laminated onto or adhere to the drainage core. The geotextile fabric shall be a non-woven polyester or polypropylene fabric meeting the following minimum average roll values:

<u>PROPERTY</u>	<u>REQUIREMENT</u>	TEST METHOD
Weight, oz/yd <sup>2</sup>	3.5	ASTM D3776
Grab Tensile Strength, psi	90	<b>ASTM D4632</b>
Mullen Burst Strength, psi	140	ASTM D3786
Trapezoidal Tear Strength, lbs.	40	ASTM D4533
Puncture Strength, lbs.	40	ASTM D3787
Apparent Opening Size	70 - 100	ASTM D4751
U.S. Standard Sieve Size		
UV Stability, %	Fully Stabilized	ASTM D4355
UV Stability, %	Fully Stabilized	ASTM D4355

Minimum average roll values represent the average test results for a lot in the weaker direction when sampled according to ASTM D4354 and tested according to the test method specified above.

The installed geocomposite shall be a minimum of 2 feet wide.

The installed geocomposite area shall be computed by multiplying the total length (sum of both sides) of installed geocomposite by 2 feet of width.

Section 301 Subgrade Preparation (Include on PM-10 projects that have pay items for earthwork and use soil cement base or lime slurry stabilization. Added October 10, 2002)

#### **SECTION 301 SUBGRADE PREPARATION**

## **301.1 DESCRIPTION**, add the following:

Roadway pavement for the purpose of this specification shall include Asphalt Chip Seal.

#### **301.3 RELATIVE COMPACTION:**

Replace the first sentence "The subgrade shall be scarified and loosened to a depth of 6 inches." with "Subgrade scarification shall be perform as required in Section 311 for construction of the Soil Cement Base Course."

Section 302 Subgrade Preparation (This is a fill-in specification to be used for a stabilized penetrate and chip seal. Revised April 1, 1999)

## SECTION 302 SUBGRADE PREPARATION FOR A STABILIZED PENETRATE AND CHIP ROAD

This section shall govern existing soil subgrade material, imported soil subgrade material or aggregate base material mixed with a soil stabilizer to form a stable base prior to the placement of prime coat, chip seal and fog seal. This item shall consist of a mixture of subgrade soil or base material, soil stabilizer and water and compacted at or near optimum moisture content.

Subgrade Preparation shall also include the preparation of subgrade, shoulders, and ditches to the required lines and grades as shown on the plans or where required by the Engineer.

Any disposal area selected by the Contractor shall be approved by the Engineer prior to its use as such. Disposal of waste in approved areas shall be made in such a manner that natural drainage will not be blocked or diverted unless requested by the Engineer.

#### 302.1 MATERIALS:

Soil stabilizer such as -----, manufactured by -----, or an approved equal shall be used. Water shall comply with Section 225 of the Uniform Standard Specifications. The soil for the mixture shall consist of the subgrade material existing in the roadway or approved import

material or aggregate base. The material shall not contain more than 5 percent gravel or stone retained on a 3-inch (75 mm) sieve.

It shall be demonstrated by laboratory tests that characteristics of the soil will be adequately modified by the specified Stabilizer content.

#### 302.2 EQUIPMENT:

An ample number of machines, combination of machines and equipment shall be provided and used to produce the completed stabilized base meeting the requirements for soil pulverization/scarification, mixing, stabilizer distribution, water application, incorporation of materials, compaction, finishing, grading and shaping as provided in these specifications.

#### **302.3 CONSTRUCTION METHODS:**

Before undertaking construction of the stabilized soil subgrade or base, the area to be stabilized shall be compacted to a minimum of 90%, in accordance with ASTM D-698A, true to line and grade as requested by the Engineer or as shown on the plans. During this process any unsuitable soil material, including excess material retained on a 3-inch sieve, shall be removed and replaced with acceptable material. The compacted surface shall be at the proper elevation as specified, shown on the plans, or as requested by the Engineer, for the top of stabilized subgrade or base. At completion of this phase, the material and surface shall be approved by the Engineer before proceeding.

The soil or base material shall be scarified, pulverized, mixed with water and stabilizer, compacted and finished in lengths permitting the full roadway width to be completed in the time period specified by the soil stabilizer supplier, if any. Such lengths will generally be not less than ½ mile for 30 foot road width, per day.

**302.3.1 Pulverizing:** Before application of stabilizer, soil or base to be processed shall be scarified to a minimum depth of 6 inches, or the depth specified on the plans. The material shall be damp at the time of scarifying to reduce dust to a minimum and to aid in pulverization. If the soil contains clods, it shall be pulverized until not less than 80 percent, exclusive of gravel or stone, will pass a No 4 sieve.

**302.3.2 Application of Stabilizer:** The quantity of stabilizer shall be by gallons per mile of roadway soil as determined by the laboratory and/or as requested by the Engineer and shall be applied uniformly on the soil in a manner satisfactory to the Engineer, preferably the stabilizer will be diluted with water in a water truck and be applied by sprinkling with tank trucks equipped with pressurized spray bars and suitable apparatus. One mile of roadway is defined as one mile long by 30 feet wide by 6 inches deep, or the depth specified on the plans. The entire operation of spreading and mixing shall be conducted in such a manner as will result in a uniform soil or base, stabilizer and water mixture for the full design width and depth. The percentage of moisture in the soil or base, at the time of stabilizer water solution application, shall not exceed the quantity that will permit a uniform and intimate mixture of the soil and stabilizer during mixing operations.

- **302.3.3 Mixing:** Mixing with addition of water as required shall be continued until the product is uniform in color and at or near optimum moisture content. The mixed material shall be kept at the specified moisture content up to and during compaction.
- **302.3.4 Optimum Moisture:** Optimum moisture requirements and field tests of moisture density shall be determined in accordance with AASHTO T- 99, T- 191, T- 217, or ASTM D- 698, D- 2922, D- 3017 on representative samples of soil/base stabilizer mixture obtained from the area being processed. At the time of compaction, the moisture content shall be within  $\pm$  4 percent of optimum but not greater than that quantity which will cause the subgrade material to become unstable during the compaction and finishing process.
- **302.3.5 Compaction:** After mixing is complete, the mixture shall be carefully placed in a uniform loose depth which will provide a surface true to grade and section when compacted. Unless otherwise requested by the Engineer, initial compaction shall be by means of a tamping, grid, or pneumatic roller. After the tamping roller has partially walked out, pneumatic rollers shall be used. Finish rolling with a smooth steel wheel. Density of final product shall be not less than 95 percent of maximum as determined by AASHTO or ASTM as specified above.
- **302.3.6 Finishing:** As compaction nears completion, the surface of the subgrade shall be shaped to required lines, grades and cross-section. When required, the surface shall be lightly scarified with spike tooth harrows or other approved equipment to remove imprints left by equipment. The completed subgrade shall not vary more than ½ inch in thickness and not more than 1/4 inch above or below required grade and cross-section. It shall be free of surface cleavage planes, cracks, or loose material. As a final operation, the surface shall be very lightly scalped with a motor grader, moistened with a water fog spray and rolled with a pneumatic roller as requested by the Engineer.
- **302.3.7 Deficiency:** When in the opinion of the Engineer there is a reason to believe that a deficiency in thickness exists, sections will be dry sawcut or other approved method to determine the thickness. If there is a deficiency, the complete subgrade preparation process will have to be repeated to the proper depth from scarification at no additional cost to the Contracting Agency.
- **302.3.8 Maintenance:** The Contractor shall maintain the surface until it has been covered with the designated bituminous wearing course. Minor surface pits may be filled with compacted bituminous surfacing, if authorized by the Engineer. Immediately prior to the placing of the bituminous prime coat, the surface shall be very lightly scalped with a motor grader to remove all loosened material from the surface.

## **302.4 MEASUREMENT:**

Measurement of the stabilized subgrade will be by the square yard constructed to the required depth, completed and accepted.

Measurement of the stabilizer will be by the number of gallons or tons of concentrate mixed with the subgrade soil/base.

#### **302.5 PAYMENT:**

Payment will be made for the applicable items at the contract unit prices in the proposal, and shall constitute full payment for furnishing all material, equipment, tools, labor, and incidentals necessary to complete the work and for carrying out the maintenance provisions.

The cost of water and watering will be included in the contract price for the construction operation.

No measurement or payment will be made for any imported earth materials unless they are required for fill and then they will be measured and paid for in accordance with Section 211.

Section 303 Grade and Shape Subgrade (Include on PM-10 projects that have small amounts of earthwork and use soil cement base or lime slurry stabilization. Revised 11/15/2004)

## **SECTION 303 GRADE AND SHAPE SUBGRADE**

Grade and Shape Subgrade shall conform to and duplicate the requirements for Subgrade Preparation as defined in Section 301 Subgrade Preparation except for the scarification and re-compaction requirement under roadway pavements. The subgrade stabilization contract items within this project fulfill all required scarification and associated re-compaction needs under new roadway pavement. Roadway pavement for the purpose of this specification shall include Asphalt Chip Seal.

Measurement for Grade and Shape Subgrade will be by the square yard. The area to be measured will be the total accepted area of new roadway pavement and unpaved roadway shoulders. Project earthwork consisting of Roadway Excavation, Borrow Excavation, and Fill Construction shall not be measured; such earthwork shall be included in the contract price for Grade and Shape Subgrade.

Section 311 Soil Cement Base Course (Include on PM-10 Projects using soil cement base course. Revised July 31, 2002)

## **SECTION 311 SOIL CEMENT BASE COURSE**

## 311.2 MATERIALS:

Delete the last sentence of this section "It shall be demonstrated ..." and add the following:

Portland Cement shall be ASTM C-150, Type II. The amount of cement used on each site shall be documented by the Contractor and reported to the Engineer. The method used for documentation shall be agreed upon prior to the start of the project. Cement delivered in standard sacks from commercial producers will be assumed to weigh 94 pounds per sack and need not be weighed. Weighmaster's Certificates shall be submitted for bulk cement in accordance with Section 109.2.

## **311.4.2 Application of Cement**, add the following:

The cement spread rate for this project shall be based on 120 lbs/ft<sup>3</sup> dry weight of the soil unless otherwise directed by the Engineer.

[Note to Engineer: verify percent of cement and the dry weight of soil with the County materials laboratory.]

**311.4.7 Deficiency**, Replace Section 311.4.7 with the following:

**311.4.7 Deficiency:** When in the opinion of the Engineer there exist deficiencies in mixing depth or cement content, the Contractor shall verify to the Engineer the mixing depth or cement content and correct any found deficiencies prior to compaction.

**311.4.8 Curing**, Replace Section 311.4.8 with the following:

**311.4.8 Curing:** The finished soil-cement shall be kept continuously moist using fog or gravity bar spray until the asphalt binder for the covering chip seal is applied; the asphalt binder shall be applied within five days. The Engineer shall approve the spray equipment before construction is begun.

Section 312 Cement Treated Base (Include when it is necessary to include the cement content by weight. Revised April 1, 1999)

#### **SECTION 312 CEMENT TREATED BASE:**

Section 312 add the following:

Cement treated base may be mixed in either a traveling plant or in a stationary plant at the option of the Contractor. If transit mixers are to be used, the type of mixer must be approved by the Engineer.

The amount of cement to be used shall be aggregate or as required by the Engineer. Aggregate for Cement Treated Base shall conform to the requirements of Section 702.

The Cement Treated Base shall be cured in accordance with Section 312.6 except that a bituminous curing seal shall not be used. Contractor shall keep the surface of the compacted base continuously moist until overlaid.

Section 315 Bituminous Prime Coat (Include if a bituminous prime coat may be required. Revised May 6, 2002)

## **SECTION 315 BITUMINOUS PRIME COAT (CONTINGENT ITEM)**

The bituminous material shall be Grade MC-70 or MC-250 liquid asphalt (70 cold weather, 250 hot weather) as determined by the Engineer. Prime coat shall be applied to the total width of the prepared subgrade at the rate of 0.4 gallon per square yard unless otherwise specified by the Engineer. Prime Coat shall be allowed to penetrate for not less than 48 hours prior to paving. An application of dry or slightly damp chips may be placed over the penetration coat to allow traffic to use the roadway. Prior to paving or application of another surface treatment the roadway shall be swept.

Section 321 Asphalt Concrete Pavement (Include on projects when the plans do not identify the pavement mix design method to be used. Delete the mix design method not being used. Revised 7/3/2006)

#### **SECTION 321 ASPHALT CONCRETE PAVEMENT**

321.2 MATERIALS AND MANUFACTURE, add the following:

Asphalt concrete mix design shall use the [Marshall or Superpave] mix design method for [Low or High] Traffic.

321.5.6 Asphalt Concrete Shoulder Pavement (Include only on shoulder paving projects when the following conditions apply: (1) The pavement will not be located in a traffic lane; (2) The pavement will be used only for bicycle traffic and as a surfacing for dust control; and (3) The proposed pavement is to be constructed on an existing unpaved shoulder consisting of compacted stable materials – where embankment construction is not needed. The material for shoulder pavement shall comply with the Marshall design method using the 12.5 mm and the High Traffic mix designations. The associated pay item shall be: Item 321.00220 Asphalt Concrete Shoulder Pavement (Marshall 12.5 mm Mix, High Traffic). Added 3/12/2008)

## **SECTION 321 ASPHALT CONCRETE PAVEMENT**

**321.5 PLACING, SPREADING, AND FINISHING**, add the following:

- **321.5.6 Asphalt Concrete Shoulder Pavement**: This specification applies to the construction of asphalt concrete pavement on an existing unpaved shoulder, where the existing unpaved shoulder consists of compacted stable materials.
- **321.5.6.1 Matching Existing Pavement:** Asphalt concrete shoulder pavement shall adjoin existing pavement that has been cut to a neat line, with minimal waste, creating a uniform vertical edge having a minimum thickness equal to the thickness required for the shoulder paving.
- **321.5.6.2 Subgrade Preparation:** Subgrade shall be cut to grade with a minimum amount of disturbance to the underlying material. Scarification of the subgrade is not required. The subgrade shall be compacted sufficiently to provide adequate support to obtain the required pavement density. The Contractor should as a minimum test roll the subgrade to ensure the base is adequate to support paving operations.
- **321.5.6.3 Pavement Compaction:** Asphalt concrete shoulder pavement shall have a minimum density of 92.0 percent of the density determined by the Marshall 75 blow method of AASHTO T-245. The Contractor shall remove and replace asphalt concrete shoulder pavement where the density is deficient.
- 321.6.7 Pavement Smoothness (Include on projects with new asphalt pavement length one mile or greater and a functional classification of collector or higher. Shorter road segments may have pavement smoothness testing applied when approved by the MCDOT Materials Engineer. Projects must have a minimum of two (2) courses of Hot Mix Asphalt in which the compacted depth of each layer is 1.0 inch or greater or an overlay with a minimum thickness of 1.5 inches. Revised 6/15/2009)

The MCDOT Materials Engineer shall determine when profile milling and rideability criteria are to be applied to road segments where a single lift overlay of 1.5" or greater is proposed for existing pavement having an International Roughness Index (IRI) greater than 220. The "IRI before overlay" value is defined as the average IRI of the existing pavement for a road section from starting to ending termini. The IRI value before overlay shall be provided by MCDOT. If the pavement structure is determined to be of sufficient thickness a bid item shall be included for Profile Milling and profile milling shall be mandatory. The existing IRI values for all road segments shall be identified in the pre-bid documents. For road segments with a before overlay IRI between 120 and 220 profile milling is optional and will not be a pay item. Road segments with a before overlay IRI of less than 120 shall follow the new construction portion of the smoothness specification.

To insure proper project funding include the pay item Rideability with an Allowance estimated at 10% of the surfacing course costs. Revised 6/15/2009)

## **SECTION 321 ASPHALT CONCRETE PAVEMENT**

## **321.6 CORRECTIVE REQUIREMENTS FOR DEFICIENCIES**, add the following:

**321.6.7 Pavement Smoothness (Rideability):** Pavement smoothness payment adjustments shall only apply to roadways with new asphalt pavement surfacing length greater than 0.5 miles, a functional classification of collector or higher, and a posted speed limit of 40 mph or greater. When the new asphalt pavement has a minimum of two courses of hot mix asphalt, each layer being 1.0 inch or greater; or the pavement has a new overlay of at least 1.5 inches the final pavement surface shall be evaluated for smoothness by the Engineer.

Prior to the placement of the final course of a new pavement, the Engineer will furnish the Contractor with a preliminary International Roughness Index (IRI) value that results from the Engineer's evaluation of the material placed to date. The actual time of this "preliminary" evaluation will be coordinated between the Engineer, the Contractor, and the MCDOT Road Management Section (RMS) Supervisor. This evaluation will be limited to one (1) test run in a single lane in each direction of travel. The IRI value will serve as a guide to the Contractor in evaluating his current level of conformance with the smoothness specification. Preliminary IRI evaluations shall **NOT** be performed on road segments with profile milling, due to the extreme rough texture created by the profiler. The IRI value obtained after placement of the final course of pavement will be the basis for determining payment adjustments for smoothness. The smoothness adjustment will be in accordance with the New Construction Rideability Adjustment Schedule (Table 1) or the Overlay Rideability Adjustment Schedule (Figure 1).

**321.6.7.1 Evaluation Method:** The MCDOT Road Management Section shall evaluate the final pavement surface for smoothness, using the MCDOT IRI vehicle equipped with an International Cybernetics Corp. Laser Road Profiler. The IRI value is the calculated measurement of the deviation of a pavement surface from a true planar surface. The IRI data is typically collected at the posted speed limit, however speeds may range from 20-60mph. A zero IRI value would indicate a perfectly smooth pavement surface, while increasing IRI values would correspond to an increasingly rough pavement surface. IRI values will be calculated in inches of vertical displacement for every 0.10 mile lane segment and normalized to inches/mile. [Example: a 0.10-mile section yielding an actual vertical displacement of ten (10) inches would be normalized to an IRI value of 100 inches/mile.]

The final pavement surface being evaluated will be divided into 0.10-mile road segments and individual lanes. The final road segment will include any remaining portion of a segment not equaling 0.10 miles. [Example: 1.52 miles of pavement divides into 15 segments with the last one measuring 0.12 miles.] The IRI is calculated for each 0.10-mile segment and shall be averaged (three runs per lane) to determine the IRI value for that segment. All values obtained from the RMS IRI vehicle shall be final.

The following shall be subject to smoothness testing:

- 1. Roadway lanes that are 0.5 miles or greater in length.
- 2. Smoothness data will not be computed for the following project sections;
  - Lanes less than 0.5 miles in length.
  - Shoulders.
  - Pavement on horizontal curves that require the test vehicle to travel at speeds less than 20 mph.
  - Test segments with an irregularity such as bridge joints, cattle guards, drainage swales, railroad tracks, valley gutters, or other irregularity item as identified by the Engineer shall have a reduction in length of the test section by a minimum of 0.01 mile (53'), to exclude the irregularity from the data set.
- 3. Bridge decks shall be included only if paved as part of the project. If bridge decks are not included as part of the construction project, profile testing will be suspended before the first joint between the asphalt surfacing and the bridge/approach slab and restarted after the last joint between the bridge/approach slab and the asphalt surfacing.
- 4. Smoothness measurement testing will start and stop at the transverse joints of the project limits.

When requested by the Engineer, the Contractor shall provide traffic control for smoothness testing to allow the test vehicle to safely travel through signalized intersections and/or stop controls oriented in the test direction of travel.

The Contractor shall notify the Engineer within ten (10) working days after completion of all pavement repairs that the pavement is ready for smoothness testing. The Engineer will have the testing conducted within twenty (20) working days after notification by the Contractor. All Asphalt concrete pavements shall conform to Section 321 and 325 prior to smoothness testing.

When the smoothness measurements indicate corrective work is required, the Engineer shall notify the Contractor in writing within ten (10) working days after the completion of the smoothness testing. The Contractor shall have twenty (20) working days following such notification to make repairs to the pavement.

The Contractor shall notify the Engineer within ten (10) working days after completion of all pavement repairs that the pavement is ready for smoothness re-testing. The Engineer will conduct the testing within twenty (20) working days after notification by the Contractor.

No testing shall be conducted during rain or under other conditions deemed inclement by the Engineer. During testing the roadway must be free of moisture and other materials that might affect the evaluation. Any work associated with preparing the roadway for the evaluation, such as but not limited to sweeping, will <u>not</u> be measured for payment.

**321.6.7.2 Payment Adjustment for Rideability:** All Asphalt concrete shall conform to Section 321 and 325 prior to final payment adjustment for smoothness. Positive adjustments for rideability **shall not be made** for those areas subsequently reviewed and determined by the Engineer to be otherwise defective. The Area shall be considered defective if it does not conform to Section 321 and 325 requirements for Air Voids, Binder Content, Gradation, Density, and/or Pavement Thickness.

Payment adjustments shall be made under the contract item Rideability. Payment to the Contractor shall be based on the final IRI values adjusted according to Table 1 or Figure 1. Table 1 (New Construction Rideability Adjustment Schedule) shall be used for new construction and pavements constructed on reconditioned base or subgrade. Figure 1 (Overlay Rideability Adjustment Schedule) shall be used for single course overlays of 1.5" or greater. The adjustment will be applied to each one tenth mile (0.10 mi.) segment of each lane subject to smoothness testing. The rideability payment will be the indicated percent adjustment multiplied times the adjusted contract price for the surface course quantities of the hot mixed asphalt, asphalt overlay, or rubber asphalt overlay incorporated into the final construction.

Payment for Rideability will be distributed based on segment areas; the area of each lane segment will be the segment length times the segment width. The segment width shall be the striped traffic lane width or modified lane width. The width for exterior lanes will be the striped traffic lane width modified to include the asphalt area of adjacent bicycle lanes, paved shoulders, and short auxiliary lanes. The width of the innermost traffic lanes will be the striped traffic lane width modified to include the asphalt area of adjacent asphalt paved medians and left turn bays.

Table 1 – NEW CONSTRUCTION RIDEABILITY ADJUSTMENT SCHEDULE

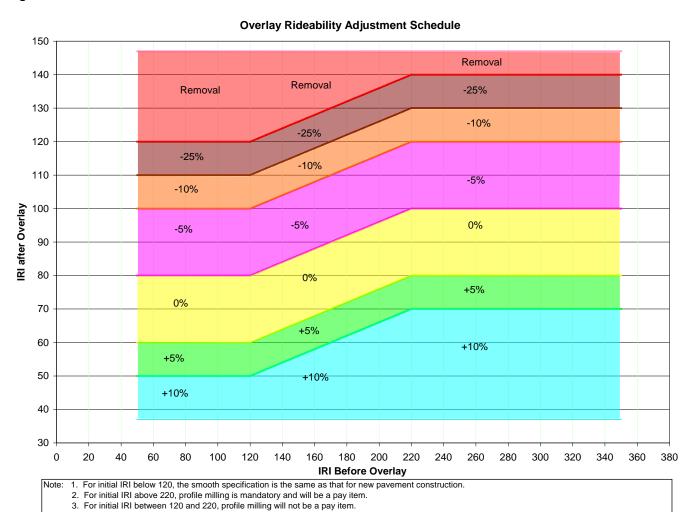
IRI (inches per mile)	PERCENT ADJUSTMENT
≤ 50	+10
51 - 60	+05
61 - 80	0
81 - 100	-05
101 - 110	-10
111 - 120	-25
>120	RxR Required

# NOTES:

All IRI values will be rounded to the nearest whole number. (Example: 75.5 shall be rounded to 76.)

<sup>&</sup>quot;RxR Required" is the Removal and Replacement of the defective area.

Figure1:



Section 322 Asphalt Concrete Overlay (Include on projects with an asphalt pavement overlay extending one mile or greater in length, has a functional classification of collector or higher, and the overlay compacted depth is a minimum of 1.5 inches. Shorter road segments may have pavement smoothness testing applied when approved by the MCDOT Materials Engineer. Also insert Section 321.6.7 of these General Special Provisions. Revised 6/15/2009)

# **322.5 CONSTRUCTION METHODS**, add the following:

Rideability shall be tested in accordance with provisions of Section 321.6.7 Pavement Smoothness.

Section 325 Asphalt-Rubber Concrete, Gap Graded (Include with projects that use asphalt-rubber concrete and the plans have not designated the traffic parameter "High Traffic" or "Low Traffic" for mix design. Added November 5, 2003)

## **SECTION 325 ASPHALT - RUBBER CONCRETE, GAP GRADED**

## **325.2.3 MIX DESIGNS**, add the following:

The asphalt-rubber concrete job mix design shall be for [insert High or Low] Traffic conditions.

Section 325 Asphalt-Rubber Concrete, Gap Graded (Include on projects with an asphalt rubber pavement surface course extending one mile or greater in length, a future functional classification of collector or higher, and the asphalt-rubber concrete surface course compacted depth is a minimum of 1.5 inches. Shorter road segments may have pavement smoothness testing applied when approved by the MCDOT Materials Engineer. Also insert Section 321.6.7 of these General Special Provisions. Revised 6/15/2009)

## SECTION 325 ASPHALT - RUBBER CONCRETE, GAP GRADED

## **325.4 CONSTRUCTION METHODS**, add the following:

Rideability shall be tested in accordance with provisions of Section 321.6.7 Pavement Smoothness.

Section 330 Asphalt Chip Seal (Include in projects requiring a two day waiting period between placement of the prime coat and chip seal coat. Revised April 1, 1999)

#### **SECTION 330 ASPHALT CHIP SEAL**

This item shall fully comply with Section 330 of the Uniform Standard Specifications except that the application of the chip seal coat shall <u>not</u> begin before two days after the application of the prime coat.

The emulsified asphalt shall be grade RS-2h or CRS-2h and shall fully comply with Section 713 of the MAG Uniform Standard Specifications. Application shall be at the rate of 0.40 gallons per square yard unless otherwise specified by the Engineer.

The stone chips shall fully comply with Section 716 of the Uniform Standard Specifications except precoating is not required and gradation shall be as follows:

**TABLE 716-1** 

Application shall be at the rate of approximately 26 pounds per square yard.

Payment for this item will be made at the contract unit price per ton for Liquid Asphalt for Chip Seal (RS-2 OR CRS-2h) and for Stone Chips.

Section 330 Asphalt Chip Seal (Include in projects requiring a double chip seal. For PM-10 projects using soil cement base course, include the special provision for Section 311 and include the PM-10 Structural Section Detail in the construction plans. Revised 11/18/2004)

The PM-10 Structural Section Detail is found: P:\Engineering\samir\Chipseal-Section.dgn

#### **SECTION 330 ASPHALT CHIP SEAL**

Asphalt chip seal shall be constructed in accordance with Section 330, except as modified below:

#### 330.1 DESCRIPTION:

The work shall consist of a double chip seal surface application, Low volume chips (modified) over High volume chips (modified), over existing AC pavements or on unpaved roads. The asphalt binder and application rate for the cover material shall comply with Table 2 in Section 330.2.1 unless otherwise specified by the Engineer:

All material sources must be approved by the Engineer prior to their use. Once approved, material sources shall not be changed without the approval of the Engineer. Contractor shall submit material samples at least seven days prior to start of construction. When requested, additional samples shall be furnished during the construction period at no cost to the County. Material sample submittal is a non-pay item.

#### 330.2 MATERIALS:

## **330.2.1 Asphalt Binder – AC-15-5TR:**

This material shall consist of an asphalt cement to which has been added a minimum of 5% ground tire rubber and 2-3% SBS polymer.

The ground rubber shall be any crumb rubber, derived from processing whole scrap tires or shredded tire materials taken from automobiles, trucks, or other equipment owned and operated in the United States. The processing shall not produce, as a waste, casings, or other ground material that can hold water when stored or disposed above ground. Rubber tire buffings produced by the retreading process qualify as a source of crumb rubber.

The finished asphalt-ground tire blend shall be smooth, homogeneous and comply with the following specifications listed in Table 1:

TABLE 1			
GROUND TIRE RUBBER / SBS POLYMER COMBINATION ASPHALT BINDER			
Property	Test Method	Requirement	
Ground Tire Rubber Content, %	Certificate of Compliance	5.0 min.	
SBS Polymer, %	Certificate of Compliance	2-3	
Penetration @ 25° C (77° F), 100g / 5 sec, dmm	ASTM D-5	55 - 90	
Kinematic Viscosity @ 135° C (275° F), cSt	ASTM D-2170	2000 max.	
Softening Point, ° C (° F)	ASTM D-36	60 (140) min.	
Solubility, %	ASTM D-2042	97.5 min.	
Elastic recovery @ 25° (77° F), 20 cm elongation, 5 cm / minute, % Recovery after 1 hour	ASTM D-6084 (Modified) Modify 10cm to 20cm	55 min.	
Separation of Polymer, 163° C (325° F), %	See Note 1	4 max	
Retained Penetration Ratio (RTFO Pen. @ 25° C (77° F), 100g / 5 sec) (Original Pen. @ 25° C (77° F)	ASTM D-5	0.6 – 1.0	

Note 1: A 350-gram sample of the asphalt-ground rubber blend is poured into a friction top, pint can {approximately 3.5-inch diameter and 4-inch height} and stored for 48 hours at 325° F. Upon completion of storage time the sample is visually examined for separation of polymer from the asphalt (smoothness and homogeneity). If after visual evaluation a question still exists about the separation of polymer, samples will be taken from the top and bottom for softening point determination. A difference between the softening points of top and bottom samples of 4% or more, based on the average of the top and bottom softening points, constitutes separation. (Reference Texas DOT test procedure Tex-540-C)

## Storage, Heating and Application Temperatures:

Asphalt containing particulate modifiers may be susceptible to separation of the modifier. Appropriate circulation or agitation in storage shall be provided if separation of the modifier is expected, suspected or if the modified asphalt will be stored at elevated temperature for more than one day before use.

Application and storage temperatures shall comply with the following:

# **Application**

	Recommended	Maximum	Heating and Storage
Type-Grade	Range	Allowable	Maximum
AC-15-5TR	325-360° F	375° F	** 375° F

\*\* Maximum temperature for storage by the asphalt supplier or the Contractor shall be 360° F. For AC-15-5TR designated for surface treatment work, the temperature may be increased to a maximum of 375° F by the supplier loading through an in-line heater, or with the Engineer's permission, these materials may be heated to a maximum of 375° F by the Contractor just prior to application. In any case, the heating, storage, and application temperatures used shall be the lowest temperatures practical.

Certificates of Compliance for AC-15-5TR shall be provided by the Contractor in accordance with Section 106.

Certified weigh tickets for AC-15-5TR shall be provided by the Contractor with each truck load, in accordance with Section 109.2.

Each transport of AC-15-5TR shall be accompanied by a certification that the material contains the minimum ground tire content specified and the tire rubber conforms to the origin and processing requirements. The certification shall show the weights of ground tire rubber and asphalt raw materials used to manufacture that batch. The Department reserves the right to audit the amount of tire rubber received versus the amount of product produced.

The asphalt binder application rate for the cover material is estimated according to Table 2 below, unless otherwise specified by the Engineer:

TABLE 2			
ASPHALT BINDER APPLICATION RATE			
Surface	First layer	Second layer	
AC Pavements	0.40 gal/sy AC-15-5TR	0.37 gal/sy AC-15-5TR	
Unpaved surface (AB, Select, etc.)	0.45 gal/sy MC-250 0.37 gal/sy MC-800	0.40 gal/sy AC-15-5TR	
Unpaved surface (stabilized millings)	0.33 gal/sy MC-250, MC-800	0.33 gal/sy AC-15-5TR	

**330.2.2 Aggregate:** The cover material shall meet the requirements of Section 716, except as modified below:

The cover material shall be a modified Low volume aggregate chip and shall comply with the following specifications listed in Table 3:

TABLE 3 MODIFIED LOW VOLUME AGGREGATE CHIP GRADATION		
Sieve Size Percent (%) Passing		
1/2"	100	
3/8"	97-100	
1/4"	65-100	
No. 8	0-10	
No. 200	0-1	

High volume aggregate chips shall be in accordance with Section 716, except the No. 200 sieve shall be 0-1% passing.

The aggregate chip application rate for the cover material is estimated according to Table 4, unless otherwise specified by the Engineer:

TABLE 4 AGGREGATE CHIP APPLICATION RATE		
Surface	First layer	Second layer
AC Pavements	21 lbs/sy	15 lbs/sy
Unpaved surface (AB, Select, native, stabilized millings etc.)	23 lbs/sy	18 lbs/sy

If moist chips are used, the total moisture content shall not exceed 1.5%.

It is the responsibility of the Contractor to determine that the asphalt binder is compatible with the aggregate.

Certified weigh tickets for aggregate are required.

Precoating of aggregate chips shall produce completely coated chips. The percentage of asphalt used for coating shall be 0.7% unless otherwise directed by the engineer.

**330.2.3 Material Testing:** Contractor is responsible for Quality Control of materials used. Testing done by the Engineer will be for assurance that materials used conform to the specifications and shall not be considered part of the Contractor's quality control.

**Asphalt Binder:** Provisions for properly sampling from distributor trucks or on-site bulk storage units shall be made by the Contractor. Sampling shall be done by Contractor and witnessed by the Engineer in accordance with the latest edition of ASTM D-140, "Standard Methods of Sampling Bituminous Materials". Testing will be done by the Engineer in accordance with the latest edition of ASTM or AASHTO.

The minimum amount of asphalt binder sampling and testing shall be once per 500 tons of binder. Material found in non-compliance will be rejected and removed from the job site. No payment will be made for rejected material. The project shall not resume until the new material is tested and found in compliance. No lost time will be considered as a result of material being found in non-compliance.

**Cover Material:** Cover material will be sampled and tested by the Engineer in accordance with the latest edition of ASTM C-136, "Sieve Analysis of Fine and Coarse Aggregates". The Engineer will sample aggregate cover material for acceptance at the point of placement. Material used for the analysis shall be that which is collected in the collection apparatus, placed on the pavement, when verifying spread rate.

The minimum amount of cover material sampling and testing shall be once per day. Material found in non-compliance will be rejected. No payment will be made for rejected material. The area represented by the test shall be the area covered the day the sample was taken. No lost time will be considered as a result of material being found in non-compliance.

**Moisture Content:** Moisture content will be sampled and tested by the Engineer in accordance with the latest edition of ASTM C-566, "Total Evaporable Moisture Content of Aggregate by Drying". Aggregate exceeding the moisture content will be rejected. The operation will cease until Contractor can show the moisture content is at an acceptable limit.

## 330.3 TIME OF APPLICATION AND WEATHER CONDITIONS:

The chip seal shall not be applied unless the pavement temperature or ground surface temperature of the area to be chipped, measured in the shaded area, is at least 70° F and rising.

## 330.4 CONSTRUCTION METHODS:

**330.4.1 Preparation of Surfaces:** Contractor shall remove and dispose of raised pavement markers (if any) prior to the placement of the chip seal. Removal shall be by chipping, grinding, or other method approved by the Engineer.

When necessary, cleaning of the existing pavement surface shall be supplemented by hand brooms or other methods, approved by the Engineer, to assure a good bond between the asphalt binder chip seal and the pavement surface. Power brooms or pick up brooms alone may not be adequate to thoroughly clean the surface. Contractor shall

have a water truck present and operating at all times, when operating power brooms, to keep dust levels down to the satisfaction of the Engineer. If water is used, the pavement shall be dry before applying the asphalt binder, when using non-emulsified asphalt binder. Contractor shall conduct all sweeping operations in the same direction as traffic flow.

A Tack Coat is not required prior to chip sealing.

Excess chips shall be swept from the surface prior to the application of the second chip layer. Allow 24 hours prior to sweeping.

Actual pavement dimensions may vary from those shown on plans or on the road list. Contractor shall clean, chip, and fog seal all existing pavement.

**330.4.2 Application of Bituminous Material:** The bituminous material shall be applied the same day the pavement is cleaned.

**330.4.3 Application of Cover Material:** The cover material (chip) spreader shall be a self-propelled machine with an aggregate receiving hopper in the rear, belt conveyors to carry the aggregate to the front, and a spreading hopper equipped with a full width distribution auger and spread roll. The spreader shall be in good mechanical condition and be capable of applying the cover material uniformly across the spread at the specified rate.

Trucks for hauling cover material shall be tailgate discharge and shall be equipped with a device to lock onto the hitch at the rear of the cover material spreader.

Haul trucks shall also be compatible with the cover aggregate spreader so that the dump bed will not push down on the spreader when fully raised or have too short a bed, which results in aggregate spillage while dumping into the receiving hopper.

**330.4.4 Rolling:** In residential areas, rollers shall be skirted so that any cover material that should stick to the tires during rolling will be thrown back down to the pavement instead of outward into neighboring property.

Three operational pneumatic-tired rollers, with operators shall be provided to accomplish the required embedment of the cover material. If Contractor is working at more than one location, there shall be a minimum of three rollers, with operators at each location.

Sufficient rollers shall be used for the initial rolling to cover the width of the aggregate spread with one pass. The first pass shall be made immediately behind the cover material spreader. Four complete passes with rollers shall be made and all rolling completed within one hour after the application of the cover material. If the spreading is stopped for an extended period, the cover material spreader shall be moved ahead or off to the side so that all cover material can be immediately rolled.

**330.4.5 Joints:** Paper shall be used at the beginning and end of the chip seal section to make a smooth, straight, clean transition. Paper shall also be used at concrete bridge decks.

**330.4.6 Surplus Aggregate Removal:** Contractor is responsible for locating and acquiring areas to stockpile materials and equipment needed for construction. Contractor shall obtain a letter of release from the property owner prior to stockpiling/equipment storage. The cost of material stockpiling, equipment storage and cleanup is incidental to the project. Contractor shall conduct all sweeping operations in the same direction as traffic flow.

Before final acceptance by the County, all private or public property and grounds occupied by the Contractor in connection with the work shall be cleaned of all rubbish, excess materials, temporary structures and equipment. All parts of the work area shall be left in a condition equal to, or better than, it was prior to the start of the project.

Cleanup shall also include the daily removal of chip seal materials from manhole covers, valve covers, fire hydrant markers, gutters, curbs, sidewalks, etc. in the project area.

Contractor shall keep driveways and sidewalks clean of any loose chips, in residential areas, on a daily basis during construction and daily for one week after the application of the fog seal. Air powered blowers are not allowed.

- **330.4.7 Distributing Equipment:** In addition to the requirements of MAG section 330.4.7 distributor trucks shall comply with the requirements of Section 404-3.02 (A) of the Arizona Department of Transportation Standard Specifications for Road and Bridge Constructions, current edition.
- **330.4.8 Performance:** The completed chip seal shall leave a homogeneous mat, adhere firmly to the prepared surface, and have a skid resistant surface texture. Prior to fog seal, areas of the chip seal mat where the old road surface is exposed, or areas where asphalt binder lies uncovered by chips, shall be filled in by the Contractor with asphalt binder and cover material and rolled.
- **330.4.9 Fog Seal Coat:** The fog seal coat is required when the top layer is constructed using uncoated aggregate chips, fog seal coat is not required when the top layer is constructed using pre-coated aggregate chips. Fog seal coat shall be constructed in accordance with Section 333, except as modified below:

Within 48 hours after application of the final layer of uncoated chips, surface shall receive a fog seal coat. The estimated application rate is 0.10 gal/square yard or less. The exact rate of application shall be determined by the Engineer.

**330.4.9.1 Emulsified Asphalt:** Emulsified Asphalt shall be grade SS-1h, as specified in Section 713, diluted in proportions of 50% water and 50% emulsified asphalt.

**330.4.9.2 SAND BLOTTER (contingent):** Sand Blotter shall be in accordance with Section 333, except as modified below:

Sand blotter shall be applied prior to opening the roadway to traffic, if requested by the Engineer. Contractor shall be responsible for sweeping the sand within 24 hours of opening the roadway to traffic. If the roadway is sanded, the surface shall be sanded at two to three pounds per square yard. No more sand shall be used than necessary, and the amount specified shall not be increased without prior approval of the Engineer.

**330.7 PAYMENT:** Payment shall be in accordance with Section 330.7 except as modified below:

# Asphalt Binder:

Asphalt Binder AC-15-5TR: Ton Liquid Asphalt (MC-250 OR MC-800): Ton Liquid Asphalt MC-250: Ton Liquid Asphalt MC-800: Ton

[DELETE the Liquid Asphalt items not used on the Bidding Schedule]

## Stone Chips:

Stone Chips Low Volume – Modified Gradation (uncoated): Square yard Stone Chips Low Volume – Modified Gradation (pre-coated): Square yard Stone Chips High Volume – Modified Gradation (uncoated): Square yard [DELETE the Low Volume chip type not used on the Bidding Schedule]

Section 337 Price Adjustment for Bituminous Materials (Include in projects when asphalt prices may significantly fluctuate between the bid date and date of actual use. Requires identification of effected contract items. To insure proper project funding include the pay item 337.01000 Price Adjustment for Bituminous Materials with an Allowance to fund a 25% cost increase for bituminous materials. Revised 8/1/2007)

## SECTION 337 PRICE ADJUSTMENT FOR BITUMINOUS MATERIALS

## 337.1 Description

Price adjustment shall be calculated based on price changes of bituminous material occurring between the date of bid opening and the date that the material is delivered or used. Price adjustment shall be bi-directional, potentially increasing or decreasing contract payments.

The term "bituminous material" as used herein shall include asphalt cement, liquid asphalt and emulsified asphalt and shall apply only to the following specific pay items requiring these materials: [List all asphalt based contract items in project – verify list.] Bituminous Prime Coat, Asphalt Concrete Pavement, Bituminous Tack Coat, Asphalt-Rubber Concrete Pavement, and Fog Seal (Contingent Item).

The contract unit price for each item of bituminous material shall include all costs for furnishing, hauling, handling, spreading, and mixing of the material required, including the "initial cost" of bituminous material and all applicable taxes, bonds, and insurance premiums; but excluding any difference in the cost of bituminous material that occurs between the date of bid opening and the date that the material is delivered or used and the cost of taxes, bonds and insurance directly attributed to the price adjustment amount for bituminous materials.

#### 337.2 Measurement

## Asphaltic Concrete

The approved mix design designates a range of bituminous material allowable for construction. If the amount of bituminous material exceeds the allowable range, the Contractor will not be compensated for the excess bituminous material. If the bituminous material is less than the allowable range and the asphalt concrete is found to be acceptable by the engineer, the bituminous material shall be subject to the price adjustment.

The tons of bituminous materials, which are present in asphalt concrete, shall be determined by tests using nuclear asphalt content gauge, extraction, ignition furnace, or other approved method. Tests shall be taken at least twice daily on a random basis. When only two tests are planned, they shall occur at placement of approximately 33% and 67% of the day's planned quantity. The arithmetic average of each day's bituminous testing that is found to be within or below the allowable range will be used to determine the amount of bituminous material present in the mix. If only one test is taken, the amount of bituminous material present in that sample will be used. The monthly production shall be the sum of the daily production.

# Tack Coat, Prime Coat, Fog Seal Coat

The tons of emulsified products to which the adjustment will be applicable will be the tons of the emulsified bituminous asphalt prior to dilution. The Contractor shall weigh the truck prior to and after placing the emulsion and will be paid based upon the difference in the weight.

## 337.3 Payment

The "initial cost" of asphalt cement, liquid asphalt and emulsified asphalt will be the monthly cost determined by the Arizona Department of Transportation (ADOT) based

on selling prices of asphalt cement published by the Asphalt Weekly Monitor, a publication by Poten & Partners, Inc.

The bituminous material "initial cost" price is issued each month in memorandum form by ADOT's Contract and Specifications Section of the Intermodal Transportation Division under "Price Adjustment for Bituminous Material" title. The price is the arithmetic average of the high and low selling prices for asphalt cement shown for the previous month in the Asphalt Weekly Monitor for the Arizona/Utah and Southern California regions.

This price will be deemed to be the "initial cost" for bituminous material of all types, grades, etc., on projects on which bids are opened during the following month. This price may be obtained from the ADOT web site:

http://www.azdot.gov/Highways/cns/bitmat.asp

For each item of bituminous material for which there is a specific pay item, an adjustment in compensation will be made for either an increase or decrease in the price of asphalt cement as shown in the ADOT memorandum, current for the date of use of the material, as compared to the "initial cost".

Adjustments in compensation for emulsified asphalt will be made for the bituminous material prior to dilution.

The tons of Bituminous Material (Asphalt Rubber) to which the adjustment will be applicable will be 0.80 multiplied times the total quantity of the item used. The adjustment will not apply to the twenty (20) percent of the material that constitutes the rubber additive.

The tons of bituminous materials which are paid for on an invoice basis to which the adjustment will be applicable are the tons which have been delivered to the project and subsequently incorporated into the work. The adjustment will be applicable on the date of use of the bituminous material.

Price Adjustment for Bituminous Materials shall include an adjustment for the actual change in cost of premiums on required payment and performance bonds, the actual change in cost of premiums for property damage and/or public liability insurance, and the change in sales tax (identified in Section 109.2.3) liability incurred as a result of the price adjustment for bituminous materials. The Contractor shall provide documentation to determine the adjustment for the actual change in cost of premiums on required payment and performance bonds, property damage and/or public liability insurance, and sales tax.

No additional compensation will be made for any additional or increased charges, costs, expenses, etc., which the Contractor may have incurred since the time of bidding and which may be the result of any increase in the "initial cost" of bituminous material.

The Price Adjustment for Bituminous Materials will be made in the next regular monthly progress payment following actual use or application of the bituminous material and may cause an increase or decrease in payments.

Section 350.3 Miscellaneous Removal and Other Work (Include on projects that require removal of traffic poles identified as having lead-based paint. Added 8/12/2009)

The following sections 107.5.3.3, 108.1.1 and 350.3 shall be added to the project special provisions. Use pay item 350.50101 Remove Traffic Pole with Lead-Based Paint.

SECTION 107 LEGAL REGULATIONS AND RESPONSIBILITY TO PUBLIC 107.5 SAFETY, HEALTH AND SANITATION PROVISIONS 107.5.3 HAZARDOUS MATERIAL HANDLING 107.5.3.3 Identify Potentially Hazardous Materials, add the following:

The County has identified the following signal pole installations as having paint coatings containing lead:

Identify location of each signal pole with lead based paint identifying the intersection street names, return quadrant and location within the return quadrant, type of pole, and pole identification number (if any).

The removal, transportation, and processing of these poles shall be performed in a manner to contain all lead-based paint.

The Contractor Safety Plan required by Section 107.5.5 shall include applicable requirements related to the handling, dismantling, transportation, and recycling of signal poles and components thereof having lead based paint.

# SECTION 108 COMMENCEMENT, PROSECUTION AND PROGRESS 108.1 NOTICE TO PROCEED:

**108.1.1 Pre-Construction Conference**, add the following:

The contractor shall submit a comprehensive removal and transportation plan identifying the procedures to be used for the removal, transport and disposal of the existing signal poles with associated accessories that have been identified as having paint coatings containing lead. The contractor's comprehensive removal and transportation plan shall include environmental and safety measures necessary to satisfy federal, state, and local requirements for the removal and disposal of solid waste and/or hazardous waste material that have a painted coating containing lead.

SECTION 350 REMOVAL OF EXISTING IMPROVEMENTS
350.3 MISCELLANEOUS REMOVAL AND OTHER WORK, add the following:

The removal of traffic poles and accessories that have been identified as having paint coatings containing lead shall be accomplished in accordance with the Contractor's Safety Plan and the Contractor's comprehensive removal and transportation plan. The contractor shall have the signal poles disposed of at a foundry or recycling center that has facilities for handling lead containing material in a manner that is in compliance with current Environmental Protection Agency (EPA) and Occupational Safety & Health Administration (OSHA) requirements. The Contractor shall provide written notification to the receiving facility (foundry or recycling center) that the signal poles and components have a painted coating containing lead.

The Contractor shall obtain certification from each firm involved in the transporting, handling and disposal of these materials stating that all work was performed in accordance with EPA and OSHA requirements. A certificate identifying the final disposal of the lead-based paint shall indicate the final disposition of the lead-based paint.

## 350.4 PAYMENT, add the following:

The removal and disposal of each traffic pole identified as containing lead-based paint will be measured as a unit. Payment at the contract unit price for REMOVE TRAFFIC POLE WITH LEAD-BASED PAINT shall be full compensation for dismantling, transporting, and disposal of the identified contaminated poles and accessories in accordance with EPA and OSHA requirements. The Contractor shall submit to the Engineer prior to payment copies of all certifications including the certificate for final disposal of the lead–based paint.

Section 401.2.4 Pavement Markings (Include in projects that require documentation of existing pavement markings. Added 1/29/2008)

## **SECTION 401 TRAFFIC CONTROL:**

## **401.2 TRAFFIC CONTROL DEVICES:**

## **401.2.4 Pavement Markings**, add the following:

The Contractor shall provide documentation of all existing pavement markings. Documentation shall be submitted on plan sheets using 1" = 40' scale. MCDOT shall within ten (10) working days verify the submitted pavement markings documentation and issue an approval or return the documentation to the contractor for modification as required. The documentation of existing pavement markings shall be approved by MCDOT prior to the Contractor proceeding with any work that will obliterate existing markings. The documentation shall include width of the existing pavement, lane widths, lengths and locations of all striped tapers, lengths of left and right turn lanes, widths and lengths of two-way left turn lanes, start and stop of "no passing" zones, pavement arrows for left and right turn lanes, distance and width of diagonal pavement markings, lengths and widths of crosswalks, stop bars, and word messages (i.e. stop ahead, etc.),

type and location of raised pavement markers, locations of all traffic signal detection loops, and location of all fire hydrants. The documentation shall extend 500 feet beyond the beginning and ends of the project. Document Existing Pavement Markings is a contingent item. MCDOT may choose to perform this work and provide the information to the Contractor.

#### **401.7 PAYMENT**

Payment for Document Existing Pavement Markings will be made at the lump sum contract price after approval of submitted drawings. Partial payment for approved drawings of individual roadway segments will be authorized.

Section 401.5.3 Temporary Lane Diversions (Include for projects that require traffic to be maintained on paved roadways. Added 6/23/2008)

## **SECTION 401 TRAFFIC CONTROL:**

## **401.5 GENERAL TRAFFIC REGULATIONS:**

# **401.5.3 Temporary Lane Diversions**, add the following:

Traffic shall be maintained on paved surfaces. All temporary lane diversions shall be paved.

Section 415, Flexible Metal Guardrail (Include in projects that require reconstruction of existing guardrail or construction of guardrail from salvaged material. Revised June 1, 2000)

This specification needs to be updated to be compatible with the current section 415 which was revised in 2004.

## **SECTION 415 FLEXIBLE METAL GUARDRAIL**

## MCDOT Supplement to MAG Uniform Standard Specifications is modified to add:

## **Section 415.1 Description:**

The work shall also consist of reconstructing existing guardrail, or constructing guardrail from salvage, in accordance with the standard details or the details shown on the project plans, and as per the requirements of these specifications.

This item shall also include all the work and materials to delineate guardrail sections being reconstructed, or constructed from salvage. This item shall also include all the work and materials to delineate guardrail sections.

## MCDOT Supplement to MAG Uniform Standard Specifications is modified to add:

## Section 415.3.6 Construct Guardrail From Salvage:

Salvaged guardrail, guardrail terminals, guardrail transitions, end terminal assemblies and other guardrail systems, shall be constructed at the locations shown on the project plans and in accordance with the provisions specified herein for new guardrail.

If any salvaged materials are deemed by the Engineer, to be unsuitable for reuse, or if the quantities of salvaged materials are insufficient to complete the work, the contractor shall furnish new materials in sufficient quantities to complete the work and the cost of furnishing such materials will be paid for in accordance with the provisions of the project contract.

Where new bolt holes in rail elements are required, the holes shall be made by drilling or punching. Flame-cut bolt holes will not be permitted.

## MCDOT Supplement to MAG Uniform Standard Specifications is modified to add:

#### Section 415.3.7 Reconstruct Guardrail:

Existing guardrail, guardrail terminals, guardrail transitions, anchor assemblies, end terminal assemblies, and other guardrail systems, shall be removed and reconstructed at the locations shown on the project plans, and in accordance with the provisions specified herein for new guardrail.

When reconstruct guardrail is specified, posts shall be completely removed and then reconstructed. When guardrail anchor assemblies are removed, the existing concrete foundation shall be fully removed and the void backfilled with moist soil in compacted lifts, per Section 415.3.2 Roadway Guardrail paragraph 3.

New foundation tubes shall be installed in place of guardrail anchors for all anchor assemblies that are to be reconstructed.

All guardrail components requiring removal shall be removed in such a manner as to prevent damage to and minimize the loss of the components.

If any materials designated for reconstruction are deemed by the Engineer to be unsuitable for reuse or if the quantities of existing materials are insufficient to complete the work, the contractor shall furnish new materials in sufficient quantities to complete the work and the cost of furnishing such materials will be paid for in accordance with the provisions of this contract.

Items designated to be reused, which are lost, damaged or destroyed as a result of the contractor's operations, shall be repaired or replaced by the contractor at no additional cost to the County.

Existing post, blocks, rail elements or hardware which are not required for guardrail reconstruction or which the Engineer deems unsuitable for reconstruction, shall be removed and disposed of as requested by the Engineer.

Where new bolt holes in rail elements are required, the holes shall be made by punching or drilling. Flame-cut bolt holes will not be permitted.

## MCDOT Supplement to MAG Uniform Standard Specifications is modified to add.

## Section 415.4.5 Constructing Guardrail From Salvage:

Constructing the various types of guardrail from salvage will be measured by the foot or by the unit each, using the limits of measurement specified for new construction.

## MCDOT Supplement to MAG Uniform Standard Specifications is modified to add.

#### Section 415.4.6 Reconstruction Of Guardrail:

Reconstructing the various types of guardrail will be measured by the foot, or by the unit each, using the limits of measurement specified for new construction.

# MCDOT Supplement to MAG Uniform Standard Specifications is modified to add.

# **Section 415.5.5 Construct From Salvage:**

The accepted quantities of construct guardrail from salvage, measured as provided above, will be paid for at the contract unit price, complete in place, including excavation, backfill and disposal of surplus or unusable materials.

The contractor will be paid in accordance with the provisions of the contract for furnishing new posts, blocks, rail elements or hardware to replace components deemed by the Engineer unsuitable for reuse, or to supplement insufficient existing quantities for reconstructing the various types of guardrail from salvage.

## MCDOT Supplement to MAG Uniform Standard Specifications is modified to add.

#### Section 415.5.6 RECONSTRUCT GUARDRAIL:

The accepted quantities of reconstruct guardrail, measured as provided above, will be paid for at the contract unit price, complete in place, including excavation, backfill and disposal of surplus or unusable materials.

The contractor will be paid in accordance with the provisions of the contract for furnishing new posts, blocks, rail elements or hardware to replace components deemed by the Engineer unsuitable for reuse, or to supplement insufficient existing quantities for reconstructing the various types of guardrail from salvage.

Section 420 Chain Link Fence (Include in projects with a contract item for Chain Link Bridge Fence – PER ADOT STD. DWG. B-22.50, 22.60, AND 22.70. Revised June 1, 2000)

**Section 420** add the following, specifically for the construction of Chain Link Bridge Fence:

**420.1 Description:** This work shall consist of the fabrication and installation of Chain Link Bridge Fence, including all accessories, on reinforced concrete bridge decks, curbs, parapets, and barriers, and as required on other concrete structures and structural elements, in conformance with the Specifications, this Supplement, the Construction Special Provisions, and the Project Plans. Details of the Chain Link Bridge Fence shall generally conform to the appropriate requirements of the current Arizona Department of Transportation (ADOT) Standard Drawings:

- B-22.50 "Pedestrian Fence Details with Curb",
- B-22.60 "Pedestrian Fence Details with Parapet", and/or
- B-22.70 "6'-0" High Fence Details with Parapet or Barrier", as specified in the Construction Special Provisions or as indicated on the Project Plans.

#### 420.3 Construction:

**420.3.1 Fence Construction:** Chain Link Bridge Fence shall be fabricated and installed in accordance with Shop Drawings submitted by the Contractor and approved by the Engineer, in accordance with the requirements of Section 105.2. The Contractor shall not initiate fence fabrication until the Shop Drawings are approved.

Expansion Joints in the bottom and intermediate rails shall be spaced at intervals not greater than 40 feet, or as detailed on the Project Plans. All expansion joints shall utilize an external pipe/tube sleeve of the same material as the rails; external sleeve size shall be sufficient to permit the expansion joint to function freely. Expansion Joints shall not be installed in the top rail of Chain Link Bridge Fence.

**420.4 Measurement**: Chain Link Bridge Fence will be measured on the fence line along the bottom rail, from center to center of end posts.

Section 430.5.8 Native Hydro Seeding (Include on all PM 10 projects that require seeding of disturbed areas. Add to the bidding schedule item 430.01201 Native Hydro Seeding with the units of Acres. Added October 7, 2002)

## **SECTION 430 LANDSCAPING AND PLANTING**

# 430.5.7 Water Truck Irrigation

Water truck irrigation shall not be used for hydro seeded areas.

## **430.5.8 Native Hydro Seeding** is modified to add the following:

## 430. 5.8.1 Native Seed Mixture:

The Contractor will be responsible for Hydro seeding all unpaved areas disturbed by construction. The seed mixture shall consist of all the listed varieties proportioned to obtain the indicated coverage for each variety. The seed mixture shall be mixed thoroughly and spread evenly throughout the area to be treated. Seed shall be broadcast at the rate shown in the seed mixture table. Seed mixture substitution requests shall comply with Section 430.5.1 Substitutions.

Native Seed Mix for Areas Adjacent to Roadways (Within Designated Clear Zones)		
Common Name	Scientific Name	Pure Live Seed Pounds Per Acre
Brittle Bush	Encelia farinosa	4.0
Creosote Bush	Larrea tridentata	8.0
Globe Mallow	Sphaeralcea ambigua	3.0
Indian Wheat	Plantago inslulariss	2.0
Purple Three-Awn	Aristida purpurea	2.0
Desert Marigold	Baileya multiradiata	1.5
TOTAL Seed Mixture		20.5

## 430. 5.8.2 Seeding Materials and Equipment

Straw mulch shall be used as the primary mulch cover, applied evenly at a rate of 1.5-2.5 tons per acre. Clumps and accumulations of straw must be loosened and evenly spread. It shall be placed within 48 hours of seeding and immediately affixed by crimping and/or tacking. The affixing shall consist of pure mucilage at a rate of 150 lbs. per acre tackifier and 500 lbs. per acre cellulose fiber.

Straw shall be from oats, rye, wheat, or other grain-type crop. It shall be clean and free from invasive weeds, mold and other objectionable materials. It shall initially be in a dry condition suitable for spreading.

Cellulose fiber mulch at 200 lbs per acre for slopes up to 1:3 (Vert:Horz), 600 lbs. per acre for slopes greater than 1:3, and 1000 lbs. per acre for extremely erosive/steep slopes.

Cellulose fiber mulch shall consist of at least 70% specially prepared virgin wood cellulose fiber and processed specifically for use as hydro mulch.

#### Tackifier/Binder

Pure mucilage tackifier shall be added at 50 lbs. per acre for slopes up to 1:3 (Vert:Horz), and 80 lbs. per acre for slopes greater than 1:3.

The Ammonium phosphate (16-20-0) shall be applied at 300 lbs. per acre.

Section 476.2.7 Solar Advance Flasher Assembly (Include in projects when solar powered flashers are required. This special provision is to be used as a draft specification for any solar powered installation. Revised 6/28/2005)

#### SECTION 476 TRAFFIC SIGNAL INDICATIONS

**476.2 MATERIALS**, add section 476.2.7 as follows:

#### 476.2.7 SOLAR ADVANCE FLASHER ASSEMBLY

The Advance Flasher Assembly shall conform to plan details. The solar based system shall be designed by the Contractor for site specific conditions. The Section 470.4.2 (Approval of Material and Equipment) submittal shall include all proposed materials and equipment together with section 476.2.7.8 Documentation items A through C and a System Sizing Report that identifies the size and electrical power requirements of all components needed to meet operational performance standards based on site conditions.

**476.2.7.1 SOLAR ELECTRIC SYSTEM DESIGN:** The solar electric system shall be designed to act as a stand-alone power source for the system. Prior to the installation of the Advance Flasher Assembly units, the Contractor shall submit to the County a System Sizing Report. The report shall include the following information:

Site information shall include the average monthly insolation on a horizontal surface, insolation at tilt, average monthly temperature at the site, elevation, latitude and longitude. The data shall reflect the information for the site or the nearest geographical point for which the data is available. In the event that no data point exists in the vicinity of the site, sizing will be prepared for the three nearest data points available around the application site.

Load tabulation shall detail the number, type and duty cycle of all loads in the system. If the manufacturer gives a range of power consumption for standard items such as LED lamps, the largest possible value of the load shall be used for design purposes. Operating voltage shall be specified and days of the week are to be used.

Type of solar module to be used by model and manufacture. Key technical data on the module such as open circuit voltage (VOC), peak power voltage V-peak), short circuit current (Isc), peak power current (1-peak) shall be provided. The electrical configuration of series and parallel modules will also be specified as well as the array tilt angle through out the year.

The type of battery shall be given by model and brand name. Technical data on the battery such as voltage and capacity at the 100 hour discharge (C/100) rate will be given. The electrical configuration of the batteries (number of series and parallel) shall be specified. Projected days of autonomy will be given with the battery information.

The array to load ratio and projected state-of-charge (SOC) shall be given. Minimum acceptable array to load ratio is 1.02 in December. A projected battery SOC shall be included in the report and shall show an SOC of 80% -100% through out the year.

System deratings shall appear in the program to cover losses from module output mismatch loss, dust/dirt accumulation losses and wiring losses. Losses may appear as lumped derating value but a thorough discussion of the losses shall be provided.

#### 476.2.7.2 SOLAR ELECTRIC MODULES AND MOUNTING STRUCTURES:

The modules shall consist of a number of crystalline cells in series. Cell will feature an anti-reflective coating and a low iron glass covering. Cells shall be encapsulated to protect them from the environment. Each module shall feature a weather tight junction box for connecting the array output cable to the module terminals. Modules shall feature a minimum warranty of 15 years for power output. All modules will feature an anodized aluminum frame for mechanical support.

Solar modules shall be securely mounted on top of Type 'A' poles. All of the necessary hardware to install the modules to the mounts and the mount to the pole shall be included. Security hardware for securing the module to the mount shall be included with any special tools required for the hardware. Mounts shall be powder coated or hot–dip galvanized steel.

A data sheet for the modules shall be provided by the Contractor.

#### 476.2.7.3 SYSTEM CONTROLS:

Solar/Flasher Controls: The system shall feature an integrated control unit. The controller shall be a solid-state unit capable of managing battery charging and load/flasher control in a single unit. Charge control/flasher circuitry built from multiple components shall not be allowed in an effort to reduce maintenance costs.

The charge control portion shall be designed such that it draws its power only from the solar array when power is available so as to reduce the parasitic load on the system. The unit shall use an ambient temperature sensor to adjust the charge termination point thus prolonging battery life (temperature compensated charging). The charge circuit shall also employ a pulse-width-modulation algorithm for charging batteries and be a solid-state series switch type configuration.

Load/flasher control shall be accomplished using a low-voltage-disconnect (LVD) circuit to disconnect power to the flasher control circuit when battery voltage falls to a low state-of-charge (typically 20%). The flasher circuitry shall be all solid-state and provide two flasher outputs. When flashing, the unit shall have an output duty cycle of 50% per lamp and shall be capable of 50-60 flashes per minute for each lamp. On board short circuit protection shall be provided.

The controller shall have built-in night dimming circuitry available and shall be programmable through the use of a removable jumper. An 8-position terminal block with all positions labeled for ease of maintenance shall be included. Manual switches shall be provided to select the lamp activation source as either manual on or control from an external source. A switch to select between night run only and auto tracking of external light levels shall be included. A status LED for charging and LVD shall be included on the face of the controller. The controller shall include an integral aluminum heat sink and all circuitry shall be conformally coated or potted to protect it from the environment.

A data sheet on the integrated charge/flasher control unit shall be provided by the Contractor.

## 476.2.7.3(a) Time Clock Control

Solar Powered systems for intermittent flashers (School Flashers etc.) shall have a time clock to control the times of flash. The time clock shall be a solid state system that allows for programming times of day, days of week, 365 days per year, including holidays. Clock shall activate and deactivate flasher.

#### 476.2.7.4 SYSTEM BATTERIES:

The system shall come equipped with the number and type of batteries detailed in the sizing report. The battery type shall be a sealed-maintenance free valve-regulated design. The battery shall use an Absorbed Glass Mat (AGM) to suspend the electrolyte making it immobile. Acceptable battery sizes are group 24 and group 27. Capacity of the batteries shall be 97Ah at 25°C and 115Ah at 100°C respectively. Batteries shall use a copolymer polypropylene case and cover. Non-removable pressure regulated flame arresting safety valves are required. Rated operating temperature shall be from -40°C to 72°C. Batteries shall also feature a low self-discharge rate of approximately 1% per month at 25°C.

## 476.2.7.5 SYSTEM ENCLOSURE:

The system shall include a single pre-wired enclosure for ease of installation. The unit shall be an aluminum enclosure with a minimum material thickness of 0.125". The physical size of the cabinet will be approximately 16" x 16" x 40" and have a mill finish. Mounts shall be included as part of the enclosure and shall be suitable for mounting to a 4" outer diameter pole. The enclosure shall also be capable of accepting band style mounts if needed. The enclosure shall feature a minimum of one police lock with key. The keyhole for die lock shall have a cover attached to the door with a rivet. The door shall be attached to the unit using a continuous stainless steel hinge that is riveted to the door and the enclosure body. The hinges shall be installed such that the rivets are not exposed when the door is closed. An integral rigid doorstop shall be included in the unit so that the door can be fixed in the open position. The door shall cover the entire side of the cabinet and be constructed of a single piece of aluminum. It shall have a neoprene gasket around the entire edge of the door and have three screened louvered vents on each side of each compartment. The louver screening shall be aluminum for longevity. An integral rain lip shall also be provided at the top of the main cabinet body to minimize entry of rain. An adjustable latch striker shall be included in the side of the main cabinet to allow the user to adjust the pressure between the door gasket and the body of the cabinet.

The battery compartment shall have a minimum of one-half inch of Styrofoam sheeting around the battery to minimize heat transfer between the battery and the wall of the enclosure. The name of the system manufacturer shall be stamped on the inside of the enclosure door along with a phone number for troubleshooting assistance.

#### 476.2.7.6 SYSTEM WIRING:

All systems shall feature a color-coded wiring harness for both lamps and the solar array output. The lamp harness shall consist of a wiring assembly suitable for use with a two-lamp system to be installed on a Type 'A' pole. The harness shall be color-coded for ease of connection to the lamps. A seven pin keyed locking connector shall be included in the harness to allow the lamps to be disconnected from the control electronics. The connector shall be located approximately 13" from the end of the harness that connects to the electronics. An integral fuse assembly shall be included in the lamp positive wire of the harness. All connections shall be terminated with a crimped spade terminal for easy installation. Wire for the harness shall be TEW or MTW.

The solar array output harness shall consist of a jacketed pair of conductors. The size of the conductors will be dependant on the solar array output current. The jacket shall be a UV resistant PVC or XLP material. Spade terminals shall be included for ease of installation. Minimum length shall be 15'.

#### 476.2.7.7 LED LAMP ELEMENTS:

All systems shall feature LED flashing beacon lamps. Two lamps shall be provided with the system. Size of the lamps shall be 12". All LED lamps shall feature optically matched LED elements for uniform color output of 590 nanometers for amber.

LED lamp elements shall be made from TSAIInGaP material. Lamps shall incorporate multiple main circuits comprised of 4 LED elements in series. All lamps shall incorporate a self-regulating circuit to accommodate input voltages from 10.5-18 VDC. Surge and spike protection shall be included in the lamp circuit. 12" lamps shall contain a minimum of 196 LEDs.

Lamps shall have either a clear or tinted UV stabilized acrylic lens, which shall be removable. The lamps shall be designed to have 594 exit facets for 12" lamps. Lamps shall have a viewing angle of 17.5 x 55 degrees to match ITE applications for beam spread.

## 476.2.7.8 DOCUMENTATION:

Each system shall come with a complete installation and user's guide. Minimum information to be covered is as follows:

- A. Basic solar theory and system overview.
- B. Description of all the system components and their basic function.
- C. Installation of a typical system including sections specifically covering pole installation, all aspects of installation of the solar power system and LED lamp installation.
- D. Troubleshooting and maintenance of the system.
- E. Complete appendices on all of the components used in the system.
- F. Quick start timer programming instructions.

- G. Complete drawings or illustrations throughout to support and clarify text.
- H. Phone/fax numbers for technical support of the system.

## **476.3 METHOD OF MEASUREMENT**, add the following:

The Solar Advance Flasher Assembly of the type specified (continuous operation or time clock operation) shall be measured as a unit for each approved and accepted installation with approved documentation.

## **476.4 BASIS OF PAYMENT**, add the following:

Payment for each Solar Advance Flasher Assembly shall be made at the contract unit price. Payment shall be full compensation for all labor, equipment and materials necessary to provide an Advance Flasher Assembly COMPLETE IN PLACE with associated approved documentation. Separate payment shall be made for mounted sign panels and pole foundation.

Section 505.11 Measurement (Include in projects when payment for reinforced concrete box culverts is based on quantities of Concrete and Reinforcing steel. Added August 8, 2002)

#### **SECTION 505 CONCRETE STRUCTURES**

## **505.11 MEASUREMENT:**

Add the following:

Cast-in-place reinforced concrete box culverts including wingwalls, aprons, and other integral components will be measured based on the quantity of concrete and reinforcing steel incorporated into the approved structure in compliance with the plans or as directed by the Engineer.

Section 505.6.5 Longitudinal Joints between Precast Bridge Deck Units (Include in projects with longitudinal joints between precast bridge deck members. This section is to be used with section 506.9.1. Revised 2/5/2008)

The attached specification will need to be reviewed by the bridge designer and the MCDOT Bridge Engineer.

## **SECTION 505 CONCRETE STRUCTURES**

## **505.6 PLACING CONCRETE**

**505.6.5 Longitudinal Joints between Precast Bridge Deck Members** is deleted in its entirety. It is replaced with the following new Section in Section 506:

Section 506.9.1 Longitudinal Joints between Precast Bridge Deck Members (Include in projects with longitudinal joints between precast bridge deck members. This section is to be used with section 505.6.5. Revised 2/5/2008) The attached specification will need to be reviewed by the bridge designer and the MCDOT Bridge Engineer.

## SECTION 506 PRECAST PRESTRESSED CONCRETE MEMBERS

**506.9 HANDLING**, add the following:

## 506.9.1 Longitudinal Joints between Precast Bridge Deck Members:

- (A) General: All bridge superstructures comprised of longitudinal precast prestressed concrete bridge deck members (box beams, voided slabs, and slab units) with deck overlay wearing surfaces shall be laterally connected with transverse tensioning rod systems, and the longitudinal shear key joints packed with grout, prior to placing the overlay wearing surface, unless specified otherwise in the Project Plans or the Construction Special Provisions.
- **(B) Transverse Tensioning Rod Systems**: The components of transverse tensioning rod systems shall conform to the following requirements:

Quenched and Tempered Steel Rods/Bars ASTM A 449
 Heavy Hex Nuts (Grade DH) AASHTO M 291 (ASTM A 563)
 Hardened Steel Washers AASHTO M 293 (ASTM A 436)
 Mild Steel Anchor Plates AASHTO M 183 (ASTM A 36)

or as approved by the Engineer.

All transverse tensioning rod systems shall use 7/8" diameter bars placed through 2 1/2" diameter precast horizontal holes in deck member internal diaphragms, unless specified otherwise in the Project Plans or the Construction Special Provisions. All tension rod splices shall use threaded couplers; welding will not be used to splice transverse tension rods. Threaded couplers shall develop the tensile strength of the threaded rod/bar, as specified under Tensile Load in Table 3 of ASTM A 449.

Transverse tensioning rods shall be galvanized in accordance with AASHTO M 111 (ASTM A 123). Nuts, washers, threaded couplers, and anchor plates shall be galvanized in accordance with the requirements for Class C of AASHTO M 232M/M 232 (ASTM A 153/A 153M) and/or the requirements for Class 50 of AASHTO M 298 (ASTM B 695).

# (C) Deck Unit Erection and Transverse Tensioning:

**Nominal Skews**: In spans with zero to nominal skew, using only one continuous transverse tensioning rod placed on the skew at each line of internal diaphragms within the deck member, the Contractor shall install and pretighten the transverse tensioning

rod(s) after erecting all deck members in the span, prior to grouting the longitudinal shear key joints. The tensioning rod(s) shall be pretightened to 2/3 to 3/4 the required final tension, or as approved by the Engineer, to restrain the members during the grout packing of the shear keys. Upon completion of the pretightening by the Contractor, and the Engineer's approval, the longitudinal shear key joints shall be grouted.

In no case shall the transverse pretightening cause the members to bear non-uniformly on their bearings. The Contractor may have to adjust (temporarily relieve and then progressively increase) the transverse tensioning, and the sequence of grouting joints, to facilitate attaining uniform bearing, as approved by the Engineer. In no case shall the tensioning in each rod exceed the specified final transverse tension, nor shall the rod tensioning be relieved after the grouting of joints commences in the span, except for the Final Tensioning, as specified in this Section.

Larger Skews: For spans with larger skews, using short (twice the deck member width), perpendicular tensioning rods installed in pairs at each internal member diaphragm, the member erection and tensioning rod installation shall be done progressively, one member at a time. Approved spacers shall be installed to prevent closure and rotation of longitudinal shear keys during tensioning. The installed tension rods shall be tightened to the required final tension; no partial pretightening of the rods will be performed, unless required to eliminate non-uniform member bearing. The Contractor may defer grouting longitudinal shear keys between adjacent members that are fully tensioned transversely (installed without pretightening the tension rods), as approved by the Engineer.

When partial pretightening of the rod(s) is required to attain uniform member bearing, the longitudinal shear key joint shall be grouted immediately after the rod(s) are pretightened. Then, with the acceptance of the grouting by the Engineer, the final transverse tension shall be applied to the rod(s) compressing the joint just grouted, in accordance with the Final tensioning requirements in this Section. All partial pretightening requirements for short transverse rods installed in pairs will require those longitudinal joints to be grouted on a 'one joint at a time basis', and the next deck member in the span then erected.

For spans using short perpendicular tensioning rods in pairs, the Contractor shall adjust transverse tightening and shear key grouting procedures as necessary to achieve 1) the required final transverse tensioning with 2) the uniform bearing of all deck members in the span, as approved by the Engineer.

**Final Tensioning**: The final tensioning in all transverse tie rod systems (full-length single rods and short rods in pairs) shall be accomplished using the Turn-of-the-Nut Method. Before final tensioning of the rod, the nut shall be loose, and then hand-tightened snugly against the seated anchor plate, and then fully tensioned. Pretightened nuts restraining grouted joints shall be backed off until loose, and immediately snugged by hand and fully tensioned.

Transverse tensioning rod systems will be tightened to develop a tensile force of 30,000 lbs, unless specified otherwise in the Project Plans or Construction Special Provisions. The number of turns of the nut, required for tensioning each specific rod length, will be specified in the Project Plans or Construction Special Provisions.

**(D) Grouting**: Grout to be used for packing the longitudinal shear key joints shall be a high early strength prepackaged nonshrink grout or a high early strength sand-cement grout with an expansion agent. The high early strength grout materials; packaging and storage; and grout mixing, surface preparation, and placement shall be in full conformance with the current requirements of Section 1017 – NONSHRINK GROUT MATERIALS of the Arizona Department of Transportation (ADOT) Standard Specifications for Road and Bridge Construction, and shall be a type approved by the Engineer. If the precast deck members were cast with air-entrained concrete, the grout shall use air-entraining Portland cement.

All spaces between deck members at the bottoms of the longitudinal shear keys, where grout could escape, shall be grout-tight before placing the grout. The Contractor shall use backer rod or other similar systems, as required, to ensure that the grout does not escape during placement, as approved by the Engineer.

The grout shall be placed and tightly packed into the longitudinal shear key joints, in accordance with the manufacturer's recommendations, as approved by the Engineer, completely filling the joints. The exposed surface of the grout shall be struck off even with the tops of the deck members, leaving a uniform surface, which shall be free of holes, pockets, and other surface irregularities.

Immediately after placement is complete, all exposed surfaces of the grout shall be cured by the water method, as specified in Section 505.8 of the MCDOT Supplement, or in accordance with the manufacturer's recommendations, as approved by the Engineer. No loads shall be allowed on tensioned and grouted spans for which the transverse tensioning and grouting has been completed less than 72 hours, unless otherwise permitted by the Engineer.

Section 508, Cattle Guard (Include in projects with cattle guard installations. Revised 12/18/2003)

## **SECTION 508 CATTLE GUARD**

**508.1 DESCRIPTION:** This work shall consist of furnishing all materials and labor to construct new cattle guards at the locations shown on the plans.

**508.2 MATERIALS & CONSTRUCTION:** Materials and construction requirements shall be in accordance with the current Arizona Department of Transportation (ADOT) Standard Specifications for Road and Bridge Construction, Section 906 Cattle Guards,

the referenced ADOT Standard Drawing, and as modified by these special provisions and the construction drawings.

508.2.1 Cattle guards shall be constructed using beams designed for H-20 or heavier loading.

508.2.2 Precast units may be used when fabricated in accordance with shop drawings submitted by the Contractor and approved by the Engineer. The precast option shall incorporate a proactive design acceptable to the Engineer to ensure the maximum gap space between adjacent grill units will not exceed 1/4".

**508.3 MEASUREMENT:** Cattle guards shall be measured as complete units in place for each size structure constructed. The size of cattle guards shall be noted by the number of grill units used in the installation.

**508.4 PAYMENT:** Payment for cattle guards constructed and accepted will be made at the contract unit price for each structure, complete in place.

Section 516, Irrigation and Drainage Grates (Include in projects with Irrigation or Drainage Gates, the specific gate requirements are to be inserted. Revised July 11, 2001)

#### **SECTION 516 IRRIGATION AND DRAINAGE GATES**

The work under this Section consists of furnishing and installing irrigation and drainage gates at the locations shown on Plans and in accordance with the manufacturer's requirements.

The Contractor shall submit to the Engineer at the pre-construction conference manufacturer data sheets for each type of gate proposed for use on the project. The manufacturer data sheets shall include product specifications and installation requirements.

[INSERT SPECIFIC GATE REQUIREMENTS HERE. The following is an example used in previous special provisions.

Drainage (Flap) gates shall be Waterman Model F-10, Type SF Off Vertical Closure, or approved equal.]

Payment for all work under this section will be made at the contract unit price for each size and type of Irrigation or drainage gate furnished and installed, complete in place.

Section 523 Headwall (Include in projects with a contract item for headwall. Revised 7/3/2007)

### Part 500 add the following new Section:

#### **SECTION 523 HEADWALL**

#### **523.1 DESCRIPTION:**

The work under this section shall consist of constructing headwalls of the types and at the locations shown on the Plans.

#### **523.2 MATERIALS AND CONSTRUCTION:**

Concrete block masonry shall conform to Section 510 and concrete structures shall conform to Section 505.

(Optional Paragraph – delete if not applicable) The work under this Section shall also consist of plaster ditch connections between headwalls and ditches if specified on the Plans. Locations and dimensions shall be as shown on the Plans. Plaster ditch connections are to be included as part of the headwall contract item.

# (Pick Measurement & Payment method – delete if not applicable) 523.3 MEASUREMENT:

Measurement for headwalls will be by the square foot. The surface area measured shall be the product of the wall length times the height of the wall (exposed face) above the footing, the area of pipe openings will be omitted from the square foot quantity.

#### **523.4 PAYMENT:**

Payment will be made at the contract unit price per square foot for Headwall.

## (Pick Measurement & Payment method – delete if not applicable)

#### **523.3 MEASUREMENT:**

Headwalls will be measured by the number of each type of headwall constructed and accepted.

#### **523.4 PAYMENT:**

Payment will be made at the contract unit price for each Headwall of the designated type(s).

Section 525 Pneumatically Placed Mortar (Include in projects with a contract item for pneumatically placed mortar used for canal lining. Adjust lining structural section when appropriate. Revised November 5, 2001)

#### **SECTION 525 PNEUMATICALLY PLACED MORTAR**

Section 525 add the following:

Canal lining shall be 3 inches thick, hand placed concrete (Class A), or 2 inches thick, pneumatically placed mortar, both reinforced with welded wire fabric, 6x6, 1.4/1.4. Lining shall be tied to existing lining.

Section 530, Painting (Include when the project includes a contract item for concrete painting. Revised April 1, 1999)

#### **SECTION 530 PAINTING**

Section 530 add the following:

The work under this Section consists of painting the concrete surfaces of the bridge as indicated below:

- 1. Top surface and both faces of concrete bridge railing and railing end section.
- 2. Bridge fascia from top of railing base to bottom of deck slab and underside of deck slab for width of bridge.
- 3. Face of abutments and slope walls to 12" below top of riprap or ground.
- 4. Pier columns from bottom of deck slab to top of drilled shaft.

Surfaces to be painted do not require a plaster coating as part of the finishing process.

The paint shall be Sher-Clad Exterior Acrylic Latex Flat, B2Y Series Paint as manufactured by the Sherwin-Williams Company of Cleveland, Ohio, or approved equal.

Application of the paint shall be in accordance with the manufacturer's written recommendations.

The color of the paint shall be sand color, subject to approval of the Engineer.

Construction Requirements: The paint shall be applied by an Arizona Licensed Painting Contractor acceptable to the manufacturer and the Engineer.

The Contractor shall prepare a preliminary sample of the bridge and railing paints, each, on concrete slabs at the work site, measuring at least 3-feet by 10-feet, that shall be left for three weeks for observation.

No paint shall be applied on the project until the samples have been approved by the Engineer.

Payment for all work under this Section will be made at the contract price for Concrete Painting.

Section 610 Waterline Construction (Include in projects when ductile iron pipe is required. This GSP requires review and modification prior to use. Revised April 1, 1999)

#### **SECTION 610 WATERLINE CONSTRUCTION**

The work under this section consists of furnishing and installing the water lines and support system as shown on the plans.

All water line construction shall conform to the requirements of Section 610. In addition, all components of the water line shall be installed in accordance with the manufacturer's recommendations.

Pipe shall be ductile iron, thickness Class 53 per Section 750.2. Pipe shall be cement mortar lined and coal tar coated in accordance with AWWA C-104. Fittings shall be per Section 750.4. Pipe shall be a restrained push-on rubber gasket joint pipe and joints shall be US Pipe TR Flex Restrained Joint or approved equal.

A combination air release/vacuum relief valve shall be provided at the highest point of the water line. The valve shall be a combination air release/vacuum valve with a minimum orifice size of 1/4 inch. An expansion joint shall be provided at each side of the relief valve. Air release/vacuum relief valve shall be APCO Series 140 or approved equal. Expansion joints shall be restrained Dresser, Style 63, Type 3 or approved equal.

Drain valves shall be installed at the lowest point of the pipe at each end. After completion of all testing and disinfection procedures in accordance with Section 610 and 611 of the Uniform Standard Specifications, all water shall be drained from the lines and all valves shall be closed. Compressed air shall be used as necessary to insure that all moisture is removed from the lines.

Payment for all work under this section will be made at the contract price per linear foot for Ductile Iron Pipe, and at the unit contract price for Air/Vacuum Relief Valve, Complete In Place.

Section 615 Sewer Line Construction (Include in projects requiring ductile iron pipe for sewer line construction. Revised April 1, 1999)

#### **SECTION 615 SEWER LINE CONSTRUCTION**

The work under this section consists of furnishing and installing the sewer lines and support system as shown on the plans.

All sewer line construction shall conform to the requirements of Section 615 of the Uniform Standard Specifications and these Construction Specifications. In addition, all components of the sewer line shall be installed in accordance with the manufacturer's recommendations.

Pipe shall be ductile iron, thickness class 53 per Section 750.2. Pipe shall be cement mortar lined and coal tar coated in accordance with AWWA C-104. Fittings shall be per Section 750.4. Pipe shall be a restrained push-on rubber gasket joint pipe and joints shall be US Pipe TR Flex Restrained Joint or approved equal.

A combination air release/vacuum relief valve shall be provided at the highest point of the sewer line. The valve shall be a combination air release/vacuum valve with a minimum orifice size of 3/8 inch. An expansion joint shall be provided at each side of the relief valve.

Air release/vacuum relief valve shall be APCO Series 400 SAVV or approved equal.

Expansion joints shall be restrained Dresser, Style 63, Type 3, 15 inches minimum movement rating, or approved equal.

Pipe installed 100 feet minimum on each side of the air/vacuum relief valve shall be polyethylene lined with a nominal thickness of 40 mil conforming to ANSI and ASTM D-1248.

Payment for all work under this section will be made at the contract price per linear foot for Ductile Iron Pipe, Lined Ductile Iron Pipe, unit contract price for Air/Vacuum Relief Valve, Complete In Place.

Section 622 Pipe Culvert (Include when pipe culvert material is to be determined by the contractor. The Contractor may choose to use reinforced concrete, HDPE pipe, or corrugated metal pipe. Revised March 13, 2002)

Part 600 add the following new Section:

#### **SECTION 622 PIPE CULVERT**

**622.1 Description:** The work under this section consists of furnishing and installing pipe culvert, including connections and flared end sections where indicated.

**622.2 Material:** The Contractor may furnish Reinforced Concrete Pipe, High Density Polyethylene (HDPE) Pipe, or Corrugated Metal Pipe. Reinforced Concrete Pipe shall

be Class III, Rubber Gasket, conforming to the requirements of Section 735. HDPE pipe shall be corrugated pipe conforming to AASHTO M 294M and the requirements of Section 738. Corrugated metal pipe shall conform to the requirements of AASHTO M-36 and Sections 621 and 760. Corrugated metal pipe shall have a minimum wall thickness of 0.079 inches (14 gauge) and be bituminous coated or bituminous coated and paved. When flared end sections are indicated, corrugated metal pipe and HDPE pipe shall use metal flared end sections conforming to ADOT standard Drawing C-13.25, reinforced concrete pipe shall use concrete flared end sections conforming to MAG Detail 545.

**622.3 Installation:** Installation of reinforced concrete pipe and HDPE pipe shall conform to Section 618. Installation of corrugated metal pipe shall conform to Section 621.

**622.4 Measurement:** Measurement of Pipe Culvert will be the number of feet of pipe, measured to the nearest foot along the pipe centerline, from end to end of the pipe through manholes and specials. At changes in diameter the measurement will be to the center of manhole or special. Measurement for Flared End Section will be by the unit each for the various sizes of pipe culvert.

**622.5 Payment:** Payment for Pipe Culvert will be made at the unit contract price for each size culvert installed, complete in place. Payment for Flared End Section will be at the contract unit price for each end section installed, complete in place.

Section 624 Temporary Pipe Culvert Installation (Use when pipe culverts are required for a designed detour. Allows contractor to provide alternative pipe material and sizes, to obtain a minimum hydraulic capacity. The Contractor may choose to use reinforced concrete, HDPE pipe, or corrugated metal pipe. The plans should identify the installation as TEMPORARY PIPE CULVERT, give the hydraulic parameters and an acceptable alternative. Revised November 7, 2001)

Part 600 add the following new Section:

#### SECTION 624 TEMPORARY PIPE CULVERT INSTALLATION

**624.1 Description:** The work under this section consists of furnishing, installing, and removing temporary pipe culvert, including pipe connectors to provide cross drainage for the detour road.

The contractor may submit for approval proposed alternative Temporary Pipe Culvert installations together with hydraulic calculations that show the proposed installation will provide a safe installation with hydraulic capacity equivalent or greater than the installation shown on the plans.

- **624.2 Materials:** The Contractor may furnish Reinforced Concrete Pipe, High Density Polyethylene (HDPE) Pipe, or Corrugated Metal Pipe. The pipe strength shall be suitable for the proposed installation without special traffic load restrictions. Reinforced Concrete Pipe shall be Class III (minimum), Rubber Gasket, conforming to the requirements of Section 735. HDPE pipe shall conform to the requirements of Section 738. Corrugated metal pipe shall conform to the requirements of AASHTO M-36 and Sections 621 and 760. Corrugated metal pipe shall have a minimum wall thickness of 0.079 inches (14 gauge). The pipe may be either new or used. All material shall be in serviceable condition without discernable flaws.
- **624.3 Installation:** Installation of reinforced concrete pipe and HDPE pipe shall conform to Section 618. Installation of corrugated metal pipe shall conform to Section 621.
- **624.4 Measurement and Payment:** Payment for Temporary Pipe Culvert Installation will be made at the lump sum contract price and shall include all labor, materials, and equipment for both the installation and removal of the culvert installation.

Section 625 Manhole Construction And Drop Sewer Connections (Use when Pollutant Separator Vaults are part of the storm drain system and detailed in the project plans. Revised July 31, 2001)

#### SECTION 625 MANHOLE CONSTRUCTION AND DROP SEWER CONNECTIONS

Section 625 add the following:

- **625.1.3 Pollutant Separator Vaults:** Construction shall consist of furnishing all materials and constructing the Pollutant Separator Vaults complete in place as detailed including all appurtenant accessories such as but not limited to interior piping, pipe supports and braces, access shafts and covers, and any incidentals thereto.
- **625.2 Materials:** Concrete for Pollutant Separator Vaults shall be Class A and shall conform to the requirements of Section 725. Reinforcing steel shall conform to the requirements of Section 727. Masonry materials shall conform to the requirements of Sections 775 and 776. All other materials shall be as noted.
- **625.3.3 Construction:** Concrete construction shall be in accordance with Section 505. Structures may be furnished as precast structures, in accordance with the requirements of Section 505.1.1.

Excavation and backfill shall be in accordance with the requirements of Section 206.

Pollutant Separator Vault access shafts, frames, covers, and steps shall be in accordance with the requirements of Section 625.3.1.

**625.4 Measurement:** Measurement for Pollutant Separator Vaults will be by the unit each. This measurement by the unit each shall include all appurtenant accessories such as but not limited to frames, covers, interior piping, access shafts, and incidentals thereto.

**625.5 Payment:** Payment for Pollutant Separator Vaults will be made for each accepted unit, at the Contract Unit Price. Payment will be full compensation for each item, Complete-in-Place, including necessary excavation, materials, construction, fabrication, installation, backfilling, and appurtenant accessories and incidentals, as described on the Project Plans and in these Special Provisions.

Section 626 Miscellaneous Structures (Roadway Drainage And Irrigation) (Include in projects only if directed. This is a draft specification to allow all minor and miscellaneous concrete structures to be precast and the specification will need substantial modification. Revised June 1, 2000)

# SECTION 626 MISCELLANEOUS STRUCTURES (ROADWAY DRAINAGE AND IRRIGATION)

**626.1 Description:** Work under this Section consists of constructing miscellaneous reinforced concrete roadway drainage and irrigation structures, at the locations and in accordance with the details shown on the project plans, and in conformance with these Specifications. Typical Miscellaneous Structures include but are not limited to headwalls, standpipes, junction boxes, catch basins, manhole shafts, delivery structures, headgates, turnouts, etc.

**626.2 Materials:** Concrete shall be Class AA or Class A, as indicated on the Project Plans, in the project Construction Special Provisions, or in the MAG Standard Details, and shall conform to the requirements of Section 725. Reinforcing steel shall conform to the requirements of Section 727. Masonry materials shall conform to the requirements of Sections 775 and 776. All other materials shall conform to the call-outs on the Project Plans, to the project Construction Special Provisions, to the MAG Standard Details, and/or to appropriate Part 700 materials specifications.

**626.3 Construction:** Concrete construction shall be in accordance with the requirements of Section 505. Unless specified otherwise in the project Construction Special Provisions, all Miscellaneous Structures defined in Section 626.1 are Minor Structures as defined in Section 505.1, and may be furnished as precast structures, in accordance with the requirements of that section and these Specifications.

Excavation and backfill for Miscellaneous Structures shall be in accordance with the requirements of Section 206.

**626.4 Measurement:** Measurement for this work will be by specific pay item quantities, or by the unit each, as specified in the contract documents. Measurement by the unit

each for Miscellaneous Structures shall include all appurtenant accessories such as but not limited to frames, grates, covers, gates, trash racks, etc.

**626.5 Payment:** Payment for this work will be made at the contract unit price(s) per specific pay item quantities, or per the unit each. When the measurement is by the unit each, payment will be full compensation for the item, complete in place, including necessary excavation, materials, construction, fabrication and installation, backfilling, and appurtenant accessories, as described on the project plans and in these Specifications.

Section 636 Concrete Canal Lining (Include in projects with concrete lined canals use section 635 for smaller irrigation ditches.

The specification was developed around SRP requirements, including fiber-reinforced concrete, but based on the MAG Specifications. 3/29/2004)

#### **SECTION 636 IRRIGATION CANAL LINING**

**636.1 Description:** Work under this Section consists of constructing cast-in-place concrete or pneumatically placed mortar (shotcrete) canal lining in conformance with the details shown on the project plans, the applicable provisions of Sections 505 and 525, and these Specifications.

**636.2 Materials:** Concrete for cast-in-place concrete canal lining construction shall be air-entrained Class A Portland cement concrete conforming to the requirements of Section 725.

Pneumatically Placed Mortar (shotcrete) for canal lining construction shall conform to the requirements of Section 525.3 – Wet Process. Aggregate Gradation No. 2 shall be used for canal linings not thicker than 3 inches, Aggregate Gradation No. 3 may be used for canal linings thicker than 3 inches, or the Contractor may use an aggregate gradation as approved by the Engineer.

All concrete for the canal lining, whether cast-in-place or pneumatically placed, shall have fibrous reinforcement incorporated into the concrete mix. The application rate for the fibrous reinforcement shall be 1.5 lbs/cu yd. The fibrous reinforcement shall have the following characteristics:

- a) Specific Gravity = 0.91
- b) Tensile strength = 55 ksi
- c) Fiber Length Graded = 1/4 to 5/8 inches

The fibrous reinforcement shall produce fiber-reinforced concrete and fiber-reinforced shotcrete that complies with the current version of ASTM C 1116, Section 4 – Classification, 4.1.3 – Type III Synthetic Fiber-Reinforced Concrete or Shotcrete.

Documented performance of the fiber-reinforced concrete and fiber-reinforced shotcrete shall comply with Performance Level I, as specified in Section 21 – Performance Requirements, of the current version of ASTM C 1116.

Reinforcement for Concrete Canal Lining shall be  $4 \times 4 - W1.4 \times W1.4$  welded wire fabric conforming to the material requirements of AASHTO M 55 (ASTM A 185), unless specified otherwise in the contract documents. All welded wire fabric shall be galvanized in accordance with ASTM A 641, "regular coating".

All appurtenant accessories for Concrete Canal Lining shall meet the specification requirements of the contract documents.

#### 636.3 Construction:

**636.3.1 Subgrade:** Subgrade for the Concrete Canal Lining shall be shaped and compacted in accordance with the requirements of Section 215, except that all shaped subgrade surfaces shall be compacted to 85 percent uniform density. Finished surfaces shall be uniform planes and/or uniformly varying transitions as required by the project plans, and shall be free of large rocks, voids, and loose material. Subgrade tolerances shall be in conformance with Section 505.10.1(F) of the MCDOT Supplement, or as approved by the Engineer.

The canal bank and bottom lining subgrade surfaces shall be maintained in a moist condition, within 2 percent of the optimum moisture content, at all times prior to the installation of the concrete canal lining, to provide dust abatement and prevent premature drying and cracking of the concrete canal lining upon installation.

**636.3.2 Reinforcing Steel:** The width of fabric rolls shall be not less than 5 feet. J-hook fabric pins shall be fabricated from 9-gage (3.76 millimeters diameter) or larger wire and provide adequate strength and anchorage to secure the wire mesh fabric, as approved by the Engineer.

The welded wire fabric shall be clean prior to placement, and shall be maintained in a clean condition until completely embedded in the lining concrete. Welded wire fabric shall not be installed until the Engineer has approved the area of canal subgrade over which the fabric is to be placed. The welded wire fabric shall be installed longitudinally to the canal; all fabric shall be cut and fit as required for the fabric to be placed flat, without bulging. All laps/joints shall be lapped not less than one mesh width, and laps at the roll ends shall be staggered. J-hook pins shall be spaced to anchor the welded wire fabric, and to prevent displacement of the installed fabric during concrete placement, as approved by the Engineer. Climbing on the canal bank subgrade and the welded wire fabric placed on the canal bank will not be permitted.

**636.3.3 Concrete Canal Lining:** The Contractor shall use concrete conforming to the requirements of Section 636.2 for the canal lining. Either cast-in-place concrete or

pneumatically placed mortar (shotcrete) shall be used for the canal bottom lining; pneumatically placed mortar (shotcrete) shall be used for the canal bank lining.

The Contractor shall not place canal lining concrete for the canal bottom and the canal bank, respectively, until the Engineer has approved the respective canal subgrade preparations and reinforcement installations. All absorptive surfaces against which concrete will be placed shall be pre-moistened in conformance with the requirements of Section 636.3.1 of this Section, but no concrete shall be placed on subgrade having free water on the surface.

The thickness of the concrete canal lining shall be as detailed on the plans; the minus thickness tolerance shall be zero. The positive thickness tolerance for the canal bottom lining shall be that required to meet canal profile grade; the finished grade of the concrete bottom lining shall be within 0.1 foot of the plan elevations, or as approved by the Engineer. The positive thickness tolerance for the canal bank lining is nominal. Overall dimensional tolerances for the completed canal complex, encompassing lining and appurtenant features, shall be consistent with the project contract documents.

Placed concrete shall be compacted/vibrated by suitable means, as approved by the Engineer. All construction joints between the new canal lining and the existing canal lining and/or new and existing appurtenant features shall conform to the details on the project plans. The finished surface of the concrete canal lining shall be even and uniform, without rock pockets and surface voids, and free from ridges and other projections. The finish of the concrete canal bottom shall be skid resistant; the concrete canal bank lining shall have a uniform broom finish.

The finished concrete shall be cured by the use of a white-pigmented membraneforming compound conforming to the requirements of Section 726.

**636.4 Measurement:** Measurement for Irrigation Canal Lining will be by the square yard of concrete lining surfacing constructed as detailed on the project plans and accepted by the Engineer. Only new exterior surfaces shall be measured.

**636.5 Payment:** Payment for Irrigation Canal Lining will be made at the contract unit price per square yard for concrete canal lining. Payment shall be full compensation for concrete lining, complete in place, including all labor, materials, and equipment.

Section 717.2.2 Asphalt-Rubber Proportions (Include on projects with asphalt-rubber and the project is to be constructed under the 2008 MCDOT Supplement to MAG. This revision will be added to the next MCDOT Supplement to MAG. Added 1/30/2008)

# **SECTION 717 ASPHALT- RUBBER**

#### **717.2 MATERIALS:**

#### 717.2.2 Asphalt-Rubber Proportions, add the following:

Ground rubber in asphalt-rubber shall be a maximum of 22 percent by weight of the asphalt cement.